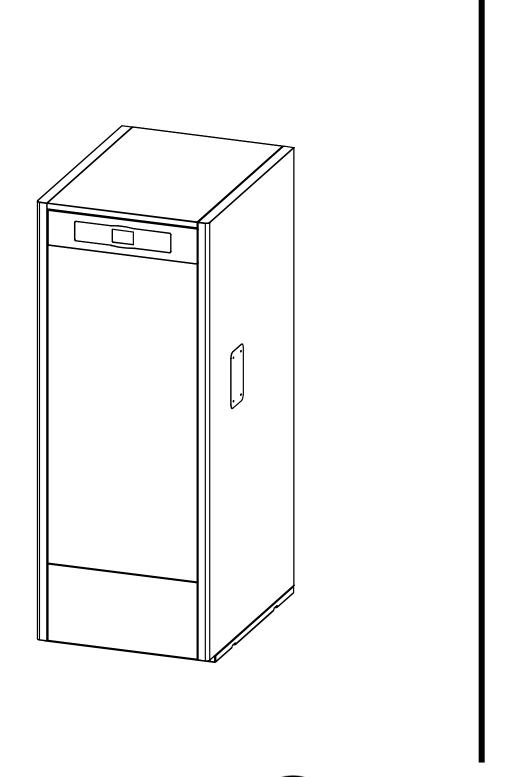
# INSTALLATION AND OPERATING INSTRUCTIONS

→ BIOCLASS NG





Thank you for choosing a DOMUSA heating boiler. Within the product range offered by **DOMUSA** you have chosen **BioClass NG** model. With a suitable hydraulic installation and with a correct fuel, this boiler will provide the ideal level of comfort for your home.

This manual forms an essential part of the product and it must be given to the user. We recommend you read the warnings and recommendations in the manual carefully, as they contain important information on the safety, use and maintenance of the installation.

These boilers must be installed by qualified personnel only, in accordance with the legislation in force and following the manufacturer's instructions.

Commissioning of these boilers and any maintenance operations must only be carried out by **DOMUSA**'s Authorised Technical Assistance Services.

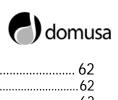
Incorrect installation of these boilers could result in damage to people, animals or property, and the manufacturer will hold no liability in such cases.

**DOMUSA** informs all parties concerned that, in compliance with section 1 of the first additional provision of Law 11/1997, the responsibility for delivering packaging waste or used packaging for its proper environmental management will be that of the final owner of the product (Article 18.1 Royal Decree 782/1998). At the end of its useful life, the product must be taken to a selected collection point for electrical and electronic equipment or must be returned to the distributor at the time of purchasing a new equivalent appliance. For more detailed information on the collection schemes available, contact either the collection facilities of the local authority or the distributor where the purchase was made.



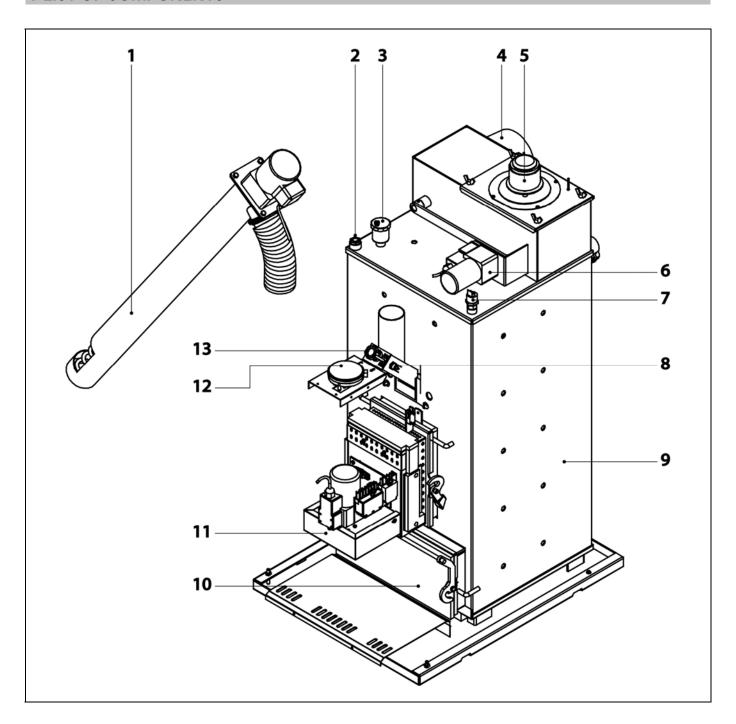
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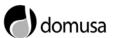
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# 1 LIST OF COMPONENTS

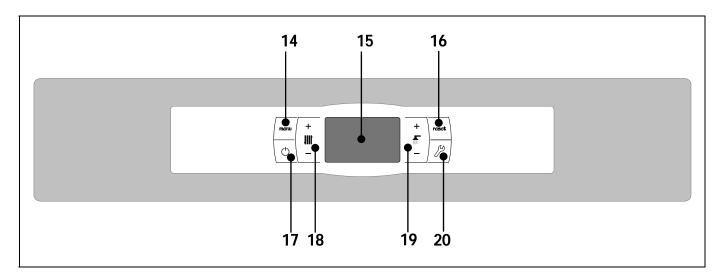


- **1.** Feed auger.
- 2. Sensor housing.
- 3. Automatic Air vent.
- **4.** Flue outlet
- **5.** Fan.
- **6.** Heat exchanger cleaning system.
- 7. Water pressure sensor.

- **8.** Fuel entrance safety thermostat.
- **9.** Heat exchanger.
- 10. Ash drawer.
- **11.** Burner.
- **12.** Air pressure sensor.
- 13. Peephole.



#### 2 CONTROL COMPONENTS



#### 14. MENU touch button:

This button is used to access and browse through the "User Menu".

#### 15. Digital display:

It is the main boiler functioning display, on which all the operating information, settings and values appear. This display is also used to access the appliance's user and service settings. In standard operating mode (default display), the actual boiler temperature is shown. If malfunction occurs, an alarm code will appear on the digital display instead of the temperature.

#### 16. RESET touch button:

This button is used to restore functioning of the boiler after a lock-out situation. Also it is used to exit from any of the menus or parameters of the boiler without saving it and to return to the previous menu level.

#### 17. ON touch button:

This button switches on and off the boiler.

#### 18. Boiler temperature touch button:

This button is used to select the boiler set point temperature. It is also used to disable the hot water function.

#### 19. DHW temperature touch button:

This button is used to select the desired domestic hot water set point temperature (only if a DHW tank is connected to the boiler). It is also used to disable the DHW function.

#### 20. SET touch button:

This button is used to access and browse through the "Setup menu". Touch this button to access the settings options.

#### **3 INSTALLATION INSTRUCTIONS**

The boiler must be installed by personnel authorised by the Ministry of Industry, in compliance with the applicable laws and regulations.

This boiler is suitable for heating water to a temperature below boiling point at atmospheric pressure. It must be connected to a heating installation and/or a domestic hot water distribution network, which must always be compatible with its performance and power.

This appliance must only be used for the purpose for which it has been expressly designed. Any other use is considered unsuitable and therefore hazardous. The manufacturer shall not be considered liable under any circumstances for damage caused by unsuitable, erroneous or irrational use.

Remove all the packaging and check the contents are complete. In case of doubt, do not use the boiler. Contact your supplier. Keep the packaging elements out of reach of children, as they can be dangerous.

When you no longer wish to use the boiler, disable the parts that could be a potential source of hazard.

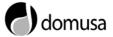
#### 3.1 Location

The boiler must be installed in a sufficiently ventilated site, away from humidity. It must be located so that the air grilles on the premises are not obstructed and normal boiler maintenance is possible even if it is placed between items of furniture. One metre of free space must be left above the boiler for this purpose.

#### 3.2 Hydraulic installation

The hydraulic installation must be made by qualified personnel. The applicable installation legislation is to be complied with, and the following recommendations should also be taken into account:

- The inside of the installation piping should be thoroughly cleaned before switching on the boiler.
- We recommend inserting cut-off valves between the installation piping and the boiler to simplify maintenance tasks.
- Leave a free space around the boiler for carrying out any maintenance and repair operations.
- Drain valves and suitable devices for correctly bleeding the air from the circuit during the boiler filling stage should be fitted.
- Install all the necessary safety elements (expansion vessel, safety valve, etc.) to comply with the applicable regulations for the installation.
- If the boiler is installed at a lower height than the heating installation, it is recommendable to create a siphon at the boiler outlet, to prevent the installation from heating up due to natural convection when heating is not required.

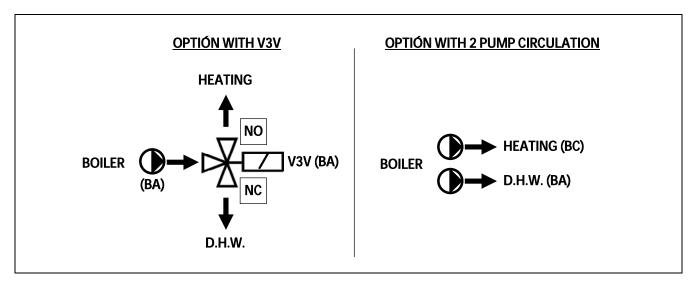


#### 3.3 Installing a Sanit hot water tank (Optional)

For a correct electrical connection of a Sanit DHW hot water tank with **BioClass NG** boiler, these steps should be followed:

- Unplug the boiler from the mains power.
- Connect a DHW temperature sensor (supplied optionally) to the sensor terminal strip **J7** (**Sa**; terminals **16** and **17**) (see "*Connections Diagram*").
- Insert the temperature sensor bulb in the bulb-holder sheath provided on the hot water tank.
- Connect the 3-way DHW diverter valve or the hot water tank booster pump (depending on the installation, modify parameter **P.09**) to the supply terminal strip **J3** (**BA**; terminals **6** and **N**) (see "*Connections Diagram*").

The hydraulic installation for the 3-way DHW diverter valve should be made so that the heating circuit can flow through the valve when it is in rest position (not energised):



For correct hydraulic installation of the hot water tank, carefully follow the assembly and connection instructions enclosed with the same.

#### **3.4 Fuel**

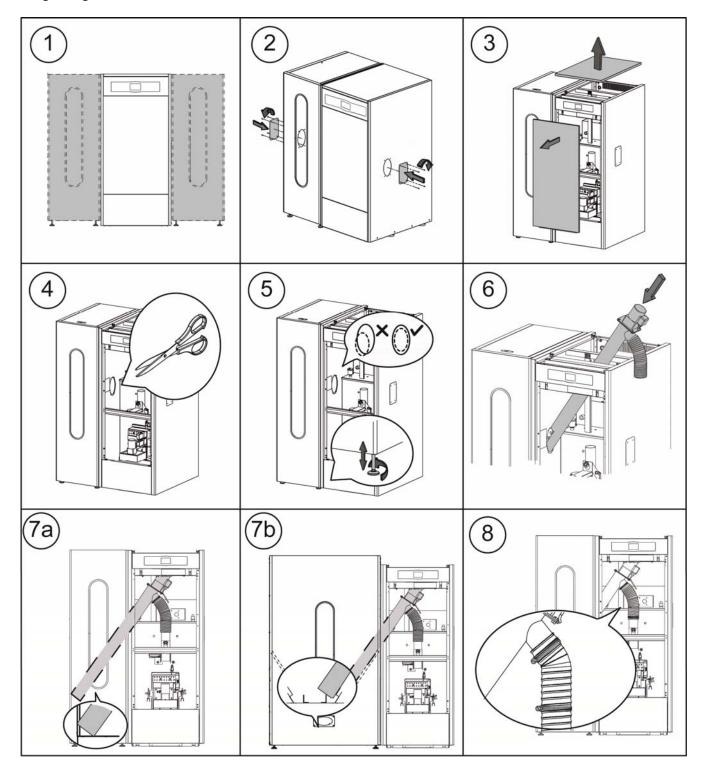
**BioClass NG** boiler must be fuelled by **DIN PLUS** certified wood pellet. The **DIN PLUS** certificate assures that the fuel's humidity levels and calorific value are ideal for optimum boiler functioning. If this requirement is not complied with, **DOMUSA**'s guarantee of the appliance will automatically be null and void.

The following points should be taken into account for correct fuel storage:

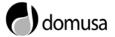
- The stored pellets should be kept dry all year round.
- The applicable legislation in each country for correct fuel storage must be complied with.

#### 3.5 Installing the hopper

**DOMUSA** supplies a hopper for storing the pellets with the boiler. The tank is reversible and can be mounted on either the left or right side of the boiler. It is also equipped with adjustable feet for height regulation.



IMPORTANT: Ensure the height of the elliptical holes on the sides of the boiler and on the hopper coincide, for correct insertion of the feed auger. To do this, make the necessary adjustments for height (using the adjustment feet) and depth (correctly positioning the hopper).



#### 3.6 Electrical Connection

The boiler is equipped for connection at 230  $V_{\sim}$ , 50 Hz using the power cable. **The socket should have an appropriate earth connection.** 

The boiler has a strip  $TA_1$  (J6), prepared for connecting a room thermostat or room chronothermostat (see *Electrical Connection Diagram*) for remote control of the heating circuit. To correctly connect the room thermostat, remove the bridge joining the terminals on the strip  $TA_1$ .

The terminal strip **J2** includes terminals for connecting the feed auger, whereas the terminal strip **J3** includes terminals for connecting the circulation pump of the boiler (**BC**) and the 3-way diverter valve (or circulation pump) for the optional DHW circuit. The terminal strip **J7** includes terminals for connecting a sensor for the optional DHW circuit. This sensor must be supplied by **DOMUSA**.

IMPORTANT: Before carrying out any work on the boiler's electrical installation, always ensure it is disconnected from the mains.

#### 3.7 Combustion product removal

**BioClass NG** boiler is a biomass boiler and it is essential for it to be connected to a flue, i.e. a smoke duct able to create a pressure drop (which in this case should be between 0.10 and 0.20 mbar), in compliance with the applicable laws to this regard.

The combustion product exhaustion ducts must be installed by qualified personnel and must comply with the regulations in force. For the flue to create a pressure drop, the following recommendations should be taken into account:

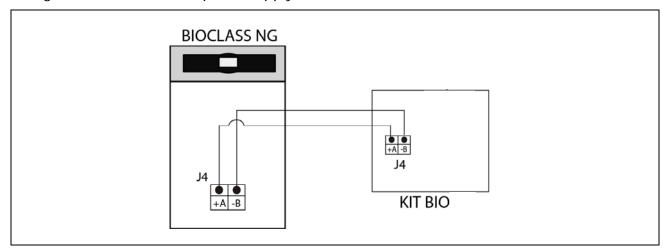
- It should be suitably insulated.
- It should be independently located, with a separate flue for each boiler.
- It should be vertical, avoiding any angles greater than 45°.
- It should always have the same diameter. It is recommendable for it to be circular, and never any narrower than the boiler outlet.
- It is obligatory to install a fume inspection plate with condensation collection, to remove the condensation generated in the flue. Otherwise, the condensation may reach the inside of the boiler and cause irreparable damage, which would not be covered by DOMUSA's guarantee. The condensation pipe should lead to a drain outlet, as a large amount of water may be generated. This connection must be made in compliance with the regulations for draining off condensation water to the drain network.
- It is recommended to install a draught stabiliser to prevent any pressure drop variations in the flue due to atmospheric conditions, which could affect correct boiler combustion. This draught stabiliser must be installed below the fume inspection plate to prevent any leakage of combustion gases.

#### 3.8 BIO hydraulic kit installation

In option a **BIO hydraulic kit**, within the kits range offered by **DOMUSA**, could be connected to **BioClass NG** boiler. In that way the features of the boiler will be increased.

Look at the following instructions for a correct installation:

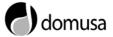
- Unplug the boiler and the hydraulic kit from the main power supply.
- Connect the communication between the boiler and BIO hydraulic kit. Use the cable of two wires with two connectors (+A -B) supplied with the kit (documentation bag). To assure the correct running of BIO hydraulic Kit it is essential to respect the polarity of the connection. The same wire must be connected to the +A terminal of the boiler as well as to the +A terminal of the hydraulic Kit. Same operation with the -B terminals as it is shown in the picture below.
- After connecting the communication between the boiler and the hydraulic Kit, plug the **BIO hydraulic Kit** to the main power supply. It is recommended to plug the Kit before the boiler to assure a correct running of the system.
- Plug the boiler to the main power supply.



Follow the instructions provided with the kit to assure a correct installation.

IMPORTANT: It is compulsory to respect the polarity of both wires of the cable to assure a correct running of BIO hydraulic Kit.

NOTE: It is recommended to plug the kit before the boiler to assure a correct running.



#### 3.9 Installation with a BT Buffer Tank (Optional)

The **BioClass NG** boiler can be accompanied by a **BT Buffer Tank** during the installation from the wide range offered by DOMUSA, which may increase the benefits provided by the boiler in the heating service.

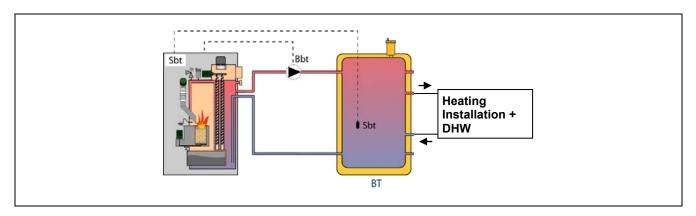
For this reason, the electronic control of the boiler is equipped with an input for a temperature sensor or a temperature thermostat (**Sbt**; terminals 18-19 on connection strip **J7**) and a circulation pump output (**Bbt**; terminals N-7 on the connection strip **J2**) dedicated exclusively to managing the heating of the buffer tank. Using these control elements of the boiler you will be able to manage 4 different modes of buffer tank hydraulic installation. The installation type will be selected using parameter **P.08** in the "Technician" menu on the control panel.

The boiler is supplied with this installation option disabled. To enable it, the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram") must be disconnected and replaced with a temperature sensor (supplied as an option by DOMUSA) or a control thermostat installed in the BT buffer tank. After disconnecting the resistance in the "Technician" menu of the control panel, parameter **P.08** must be enabled, via which you can select the installation mode desired.

The following sections describe in detail the hydraulic and electrical connection characteristics for each installation mode.

#### 3.9.1 Installation with Sanit DHW tank after BT tank and control by temperature sensor (P.08 = 1)

In this installation mode, all heating circuits, as well as the circuit for producing DHW by accumulation, if present, must be hydraulically connected to the BT buffer tank. In other words, as shown in the following hydraulic diagram, the BT buffer tank is connected to the boiler, interposing a circulation pump (**Bbt**), and all the heating circuits of the system are connected to the BT tank. The temperature of the BT tank is controlled and managed by a temperature sensor (**Sbt**) immersed in the buffer tank and electrically connected to the boiler. The temperature sensor is optionally supplied by DOMUSA.



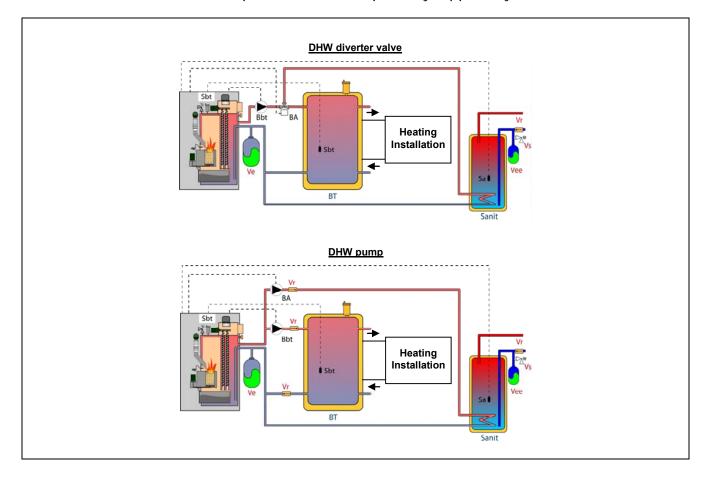
- Unplug the boiler from the mains power.
- Disconnect the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram").
- Connect the BT tank temperature sensor (supplied optionally) to the sensor connection strip **J7** (**Sbt**; terminals **18** and **19**) (see "Connection Diagram").
- Insert the temperature sensor bulb in the bulb-holder sheath provided in the buffer tank.

- Connect the BT tank feed pump to the component connection strip **J2** (**Bbt**; terminals **N** and **7**) (see "Connection Diagram").
- Connect the boiler to the mains power.
- Using the control panel, access parameter **P.08** in the "Technician" menu *(see "Technician Menu")* and set the value to "1".
- After that, if it is necessary, set also the parameter **P.28** "BT buffer tank temperature hysteresis".

Once the hydraulic and electrical connection described above has been completed, to adjust and configure the BT buffer tank operation, carefully read the section "Operation with a BT buffer tank" in this manual.

# 3.9.2 Installation with Sanit DHW tank before BT tank and control by temperature sensor (P.08 = 2)

In this installation mode, all heating circuits must be hydraulically connected to the BT buffer tank, and the circuit for producing DHW by accumulation should be hydraulically connected to the boiler, upstream from the BT buffer tank. In other words, the BT buffer tank and the Sanit DHW tank, if present, are connected in parallel to the boiler. Depending on the type of installation of the DHW tank (installation with DHW diverter valve or with a DHW pump), the BT tank feed pump (**Bbt**) will be installed as indicated in the following hydraulic diagrams. The temperature of the BT tank is controlled and managed by a temperature sensor (**Sbt**) immersed in the buffer tank and electrically connected to the boiler. The temperature sensor is optionally supplied by DOMUSA.



- Unplug the boiler from the mains power.
- Disconnect the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram").



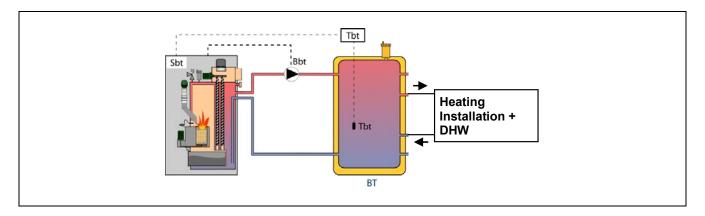
- Connect the BT tank temperature sensor (supplied optionally) to the sensor connection strip **J7** (**Sbt**; terminals **18** and **19**) (see "Connection Diagram").
- Insert the temperature sensor bulb in the bulb-holder sheath provided in the buffer tank.
- Connect the BT tank feed pump to the component connection strip **J2** (**Bbt**; terminals **N** and **7**) (see "Connection Diagram").
- Connect the boiler to the mains power.
- Using the control panel, access parameter **P.08** in the "Technician" menu *(see "Technician Menu")* and set the value to "**2**".
- After that, if it is necessary, set also the parameter **P.28** "BT buffer tank temperature hysteresis".

For the correct hydraulic and electrical installation of a Sanit DHW tank with a **BioClass NG** boiler, carefully follow the directions in the section "Installing a Sanit tank" in this manual.

Once the hydraulic and electrical connection described above has been completed, to adjust and configure the BT buffer tank operation, carefully read the section "Operation with a BT buffer tank" in this manual.

#### 3.9.3 Installation with Sanit DHW tank after BT tank and control by thermostat (P.08 = 3)

In this installation mode, all heating circuits, as well as the circuit for producing DHW by accumulation, if present, must be hydraulically connected to the BT buffer tank. In other words, as shown in the following hydraulic diagram, the BT buffer tank is connected to the boiler, interposing a circulation pump (**Bbt**), and all the heating circuits of the system are connected to the BT tank. The temperature of the BT tank is controlled and managed by a thermostat (**Tbt**) installed and immersed in the buffer tank and electrically connected to the boiler. The temperature control thermostat is not supplied by DOMUSA but can be purchased at any specialist central heating supplies warehouse.



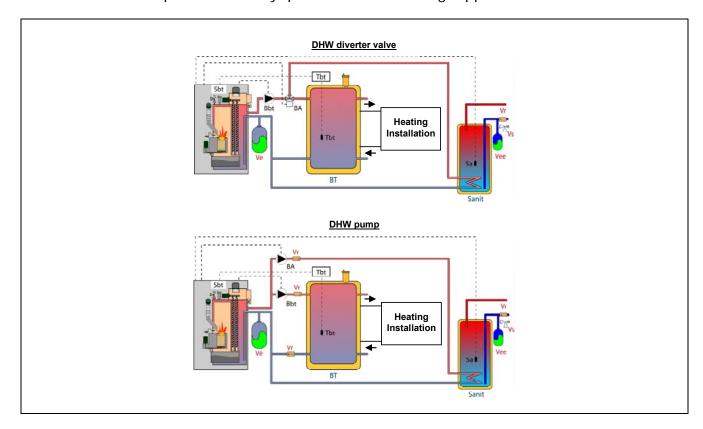
- Unplug the boiler from the mains power.
- Disconnect the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram").
- Connect the **NC** contact (normally closed) on the BT tank control thermostat on the sensor connection strip **J7** (**Sbt**; terminals **18** and **19**) (see "Connection Diagram").
- Insert the thermostat bulb into the bulb-holder sheath provided in the buffer tank.
- Connect the BT tank feed pump to the component connection strip **J2** (**Bbt**; terminals **N** and **7**) (see "Connection Diagram").
- Connect the boiler to the mains power.

- Using the control panel, access parameter **P.08** in the "Technician" menu *(see "Technician Menu")* and set the value to "**3**".

Once the hydraulic and electrical connection described above has been completed, to adjust and configure the BT buffer tank operation, carefully read the section "Operation with a BT buffer tank" in this manual.

#### 3.9.4 Installation with Sanit DHW tank before BT tank and control by thermostat (P.08 = 4)

In this installation mode, all heating circuits must be hydraulically connected to the BT buffer tank, and the circuit for producing DHW by accumulation should be hydraulically connected to the boiler, upstream from the BT buffer tank. In other words, the BT buffer tank and the Sanit DHW tank, if present, are connected in parallel to the boiler. Depending on the type of installation of the DHW tank (installation with DHW diverter valve or with a DHW feed pump), the BT tank feed pump (**Bbt**) will be installed as indicated in the following hydraulic diagrams. The temperature of the BT tank is controlled and managed by a thermostat (**Tbt**) installed and immersed in the buffer tank and electrically connected to the boiler. The temperature control thermostat is not supplied by DOMUSA but can be purchased at any specialist central heating supplies warehouse.



- Unplug the boiler from the mains power.
- Disconnect the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram").
- Connect the **NC** contact (normally closed) on the BT tank control thermostat on the sensor connection strip **J7** (**Sbt**; terminals **18** and **19**) (see "Connection Diagram").
- Insert the thermostat bulb into the bulb-holder sheath provided in the buffer tank.
- Connect the BT tank feed pump to the component connection strip **J2** (**Bbt**; terminals **N** and **7**) (see "Connection Diagram").
- Connect the boiler to the mains power.



- Using the control panel, access parameter **P.08** in the "Technician" menu *(see "Technician Menu")* and set the value to "**4**".

For the correct hydraulic and electrical installation of a Sanit DHW tank with a **BioClass NG** boiler, carefully follow the directions in the section *"Installing a Sanit tank"* in this manual.

Once the hydraulic and electrical connection described above has been completed, to adjust and configure the BT buffer tank operation, carefully read the section "Operation with a BT buffer tank" in this manual.

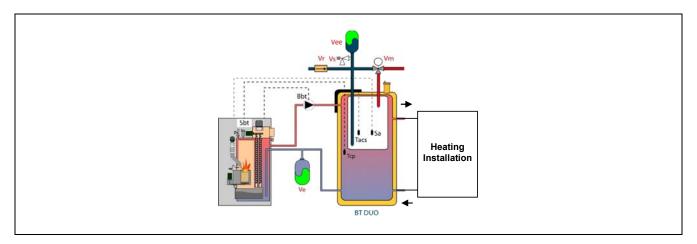
#### 3.10 Installation with a BT-DUO buffer tank (Optional)

The **BioClass NG** boiler can be accompanied by a **BT-DUO Buffer Tank** during the installation from the wide range offered by DOMUSA, which may increase the benefits provided by the boiler in the heating service. This tank has a hot water storage tank inside, thereby adding the provision of DHW in addition to the buffer tank functionality. For this reason, its connection to the boiler as well as its operating configuration are specific.

For this reason the electronic control of the boiler is equipped with an input for connecting the primary control thermostat **Tcp** of the BT-DUO tank (input **Sbt**; terminals 18-19 on connection strip **J7**) and a circulation pump output (**Bbt**; terminals N-7 on the connection strip **J2**) dedicated exclusively to managing the heating of the buffer tank. Also, for correctly managing the DHW production in the tank integrated in the BT-DUO tank, a DHW temperature sensor (supplied optionally) must be included in the installation.

The boiler is supplied with this installation option disabled. To enable it, the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram") must be disconnected and replaced with a temperature sensor (supplied as an option by DOMUSA) or a control thermostat installed in the BT buffer tank. After disconnecting the resistance in the "Technician" menu of the control panel, parameter **P.08** must be enabled, via which you can select the installation mode and appropriate functioning for this type of buffer tank.

The BT-DUO buffer tank is hydraulically connected to the boiler, interposing a circulation pump (**Bbt**), and all the central heating circuits of the system are connected to the BT-DUO tank. For the correct hydraulic installation of the **BT-DUO** tank and the feed pump **Bbt**, carefully follow the instructions in the following hydraulic diagram:

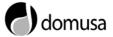


- Unplug the boiler from the mains power.
- Disconnect the electrical resistance (**Rbt**) connected between terminals **18** and **19** of connection strip **J7** (see "Connection Diagram").

- Using a 2-wire electrical hose connect the **TAcald** terminals (terminals **7** and **8** in the wiring diagram of the BT-DUO tank manual) of the BT-DUO tank control thermostat (**Tcp**) to the sensor connection strip **J7** (**Sbt**; terminals **18** and **19**) (see "Connection Diagram").
- Connect the DHW temperature sensor (supplied optionally) to the sensor connection strip **J7** (**Sa**; terminals **16** and **17**) (see "Connection Diagram"), previously removing the resistance **Ra**, supplied as standard with the boiler.
- Insert the DHW temperature sensor bulb into the bulb-holder sheath provided in the DHW tank of the BT-DUO buffer tank.
- Connect the BT-DUO tank feed pump to the component connection strip **J2** (**Bbt**; terminals **N** and **7**) (see "Connection Diagram").
- Connect the boiler to the mains power.
- To correctly configure the type of installation you must adjust parameters **P.08** y **P.09** in the "Technician" menu on the control panel. Access parameter **P.08** in the "Technician" menu (see "Technician Menu") and set the value to "4". Next, access parameter **P.09** from the same menu and set the value to "0".

For the correct hydraulic and electrical installation of a **BT-DUO** buffer tank, carefully follow the instructions in the manual supplied with it.

Once the hydraulic and electrical connection described above has been completed, to adjust and configure the BT-DUO buffer tank operation, carefully read the section "Operation with a BT-DUO buffer tank" in this manual.



#### **4 COMMISSIONING OF THE BOILER**

#### 4.1 Prior warnings

Repair and maintenance of the boiler must be carried out by a qualified professional, authorised by **DOMUSA**. For optimum functioning and conservation of the boiler, it should be serviced annually.

Carefully read this instruction manual and keep it in a safe, easily-accessible place. **DOMUSA** will not be liable for any damages caused by failure to follow these instructions.

Before any servicing, disconnect the boiler from the mains.

#### 4.2 Electrical Connection

**BioClass NG** boiler is supplied with a mains connection plug.

#### 4.3 Filling the installation

The hydraulic installation must include a fill valve, drain valves and the necessary hydraulic components for correctly filling the installation.

To fill the installation, open the fill valve until the parameter "Water pressure" of "User Menu" shows a pressure of 1 - 1.5 bars. The installation must be filled slowly, bleeding the air from the water circuit using the drain valves provided on the same. Close the fill valve after filling.

**BioClass NG** boilers have a pressure sensor for controlling the pressure of the installation. If the installation does not have the minimum pressure set at **P.19** parameter of "Technical Menu" (by default 0.5 bar), a low pressure alarm will appear ("**E-19**").

IMPORTANT: Switching on the boiler with no water inside could result in serious damage.

#### 4.4 Initial calibration of the feed auger

**BioClass NG** boiler is equipped with a feed auger to supply the fuel. Follow the instructions described in "Installing the hopper" section to install it correctly. Due to diversity of feed augers and the range of different hoppers, it is needed to calibrate the feed auger minimum twice to assure the correct running.

During the commissioning, after filling the installation, ("**E-25**") alarm code is displayed. It isn't possible to switch on the boiler before calibrating the feed auger. Follow the instructions described in "Feed auger calibration" section of "Setup menu" to assure a correct calibration. Once the calibration is finished, "**E-25**") alarm would disappear and it will be possible to switch on the boiler.

#### 4.5 Commissioning

In order for the **guarantee to be valid**, the boiler must be commissioned by **personnel authorised by DOMUSA**. Before beginning the commissioning, the following must be complied with:

- The boiler must be plugged in to the mains.
- The installation must be filled with water (the pressure must be between 1 and 1.5 bar).
- The hopper must be filled with fuel.

The commissioning sequence is as follows:

- Check the flue is correctly installed using a condensation inspection tap and a draught stabiliser.

- Check the hopper and the feed auger are correctly installed. **The feed auger must be calibrated for a correct boiler functioning** (See "Calibrating the feed auger"). Check the right type of fuel is being used (wood pellet must be **DIN PLUS**).
- If the installation has flow and return valves, check they are open.

#### 4.6 Installation delivery

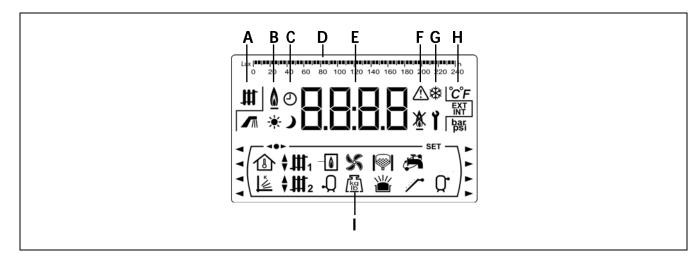
After commissioning, the Technical Assistance Service will explain to the user how the boiler functions, making any observations they consider relevant.

The installer is responsible for clearly explaining to the user the functioning of any control or regulation device forming part of the installation but not supplied with the boiler.



#### **5 DIGITAL DISPLAY**

**BioClass NG** boiler is equipped with a digital touch display for viewing and adjustment of the different boiler settings. The display has various display areas where different icons and numbers appear to indicate the different status of the boiler.



A Boiler status: Heating function enabled. DHW production enabled.

**B** Icon for flame detection: **△** Flame detected.

C Timer icons:

\* It is displayed when the real time is inside "ON" programmed period.

It is displayed when actual time is inside "OFF" programmed period.

**②** When any screen is displayed it relates to the display of actual time, programming, etc.

**D** Scale marking bar: The meaning can change depending on the parameter displayed:

**Time scale:** Used to indicate values or settings related to the time and/or time programming:

**Lux scale:** Used to indicate the **lux level** read by the flame sensor:

**Ash Scale:** Used to indicate the **level of ash**:

**E** Numerical digits.

Boiler lock-out.

#### **G** Special functions icons:

\* Anti-frost function: This icon blinks when the boiler's anti-frost function is activated.

**Technical icon:** It is displayed when any of the boiler's technical parameter on the

"Technical Menu" or "Setup menu" is displaying or modifying.

#### H Auxiliary icons.

°C Value or setting related to a temperature is shown by the numerical digits.

**EXT** Value or setting related to the outside temperature is shown by the numerical digits.

**INT** Value or setting related to the room temperature are shown by the numerical digits.

**bar** Value or setting related to the boiler water pressure is shown by the numerical digits.

#### I Operating mode icons:

- It is displayed when a value or setting related to the room temperature or room thermostat or remote controls is shown by the numerical digits.
- It is displayed when a value or setting related to OTC operating mode is shown by the numerical digits.
- It is displayed when the direct heating circuit no 1 demand is activated or when a value or setting related to this circuit is shown by the numerical digits.
- It is displayed when the direct heating circuit no 2 demand is activated or when a value or setting related to this circuit is shown by the numerical digits.
- It is displayed when the mixing heating circuit no 1 demand is activated or when a value or setting related to this circuit is shown by the numerical digits. The arrows appear according to the 3 way mixing valve of the circuit activation mode. The upper arrow indicates that the hot channel of the valve is opening, and the lower arrow indicates that the hot channel of the valve is closing.
- It is displayed when the mixing heating circuit n° 2 demand is activated or when a value or setting related to this circuit is shown by the numerical digits. The arrows appear according to the 3 way mixing valve of the circuit activation mode. The upper arrow indicates that the hot channel of the valve is opening, and the lower arrow indicates that the hot channel of the valve is closing.
- It is displayed when any value or setting **related to the boiler and/or the burner** is shown by the numerical digits.
- It is displayed when a value or setting related to DHW tank is shown by the numerical digits.
- It is displayed when a value or setting related to boiler's fan is shown by the numerical digits.
- It is displayed when a value or setting related to weight, calibration, fuel consumption, etc. is shown by the numerical digits.



- It is displayed when a value or setting related to the **Aspiration NG** kit is shown by the numerical digits.
- Let it is displayed when a value or setting related to the burner's ash cleaning system or boiler's ashtray (either manual or compressor) is shown by the numerical digits.
- It is displayed when a value or setting related to the ashtray overflowing is shown by the numerical digits.
- It is displayed when a value or setting related to DHW recirculation function is shown by the numerical digits. It displays blinking when the DHW recirculation pump is switched on.
- It is displayed when the feed auger is switched on and it is displayed blinking when it is in manual operation mode.
- Display of any value or parameter related to the temperature or operation of the buffer tank.
- **◄••** It is displayed when any of the "Menu" is in browse mode.
- **SET** It is displayed when the parameter shown by the numerical digits is adjustable and it is displayed blinking when the parameter is in adjustment mode.

#### **6 OPERATION**

**BioClass NG** is set by default as an "Only Heating" boiler. In option, it is possible to connect a DHW tank and/or a **BIO Hydraulic Kit** to increase the features offered.

#### 6.1 "Only heating" operation

In this operation mode, it is needed to set a temperature of the boiler (see "Boiler temperature set point selection"), of the room thermostat (TA1) or of the LAGO FB OT+ remote control (if there is any connected) in order to start the boiler up. The burner will start running to heat the water of the boiler. When the temperature of the boiler overtakes 60 °C, the heating pump is switched on to heat the water of the installation. The burner modulates the heat output level to maintain the set point temperature selected and the pump continues running until the installation reaches to the temperature selected in the room thermostat or remote control (if there is any connected). When the temperature in the boiler overtakes 4 °C the boiler set point temperature the burner stops until the temperature decreases 10 °C behind the set point temperature, in this moment the burner is switched on again.

It is possible to disable the heating service (*Summer* mode) by setting to "**FF**" the boiler temperature set point. In this operating mode only the DHW service is available if there is a DHW tank installed.

NOTE: When the heating service is disabled, they will be disabled all the circuits of the BIO Hydraulic Kit, if there is any connected.

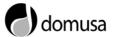
#### 6.2 Operating with a Sanit DHW tank (Option)

**BioClass NG** boiler could be installed together with a DHW tank **Sanit**, within the product range offered by **DOMUSA**, to obtain Domestic Hot Water service. Follow the instructions described in section "Installing a Sanit hot water tank" to assure a correct installation.

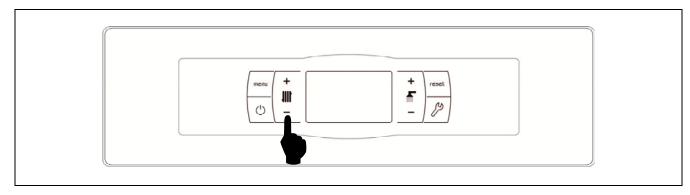
In this operating mode, it is needed to set a DHW temperature set point (see "DHW temperature set point selection") in order to start DHW service up. The burner will start running and the DHW pump or valve will switch on if the boiler's temperature overtakes 60 °C and it is higher than the one into DHW tank. When DHW tank temperature reaches the set point temperature, after a poscirculation period of time (parameter **P.16** of "Technical Menu"), the boiler will be able to heat the heating installation by switching on the heating pump. The burner modulates the heat output level to maintain the boiler temperature set point. The heating pump will stop when the room temperature reaches the set point set at the room thermostat or remote control (if there is any connected).

It is possible to disable the DHW by setting to "**oFF**" the DHW temperature set point.

NOTE: To assure the optimal DHW service, the heating service will not be available while the DHW service is activated to heat the DHW tank.



#### 6.3 Boiler temperature set point selection



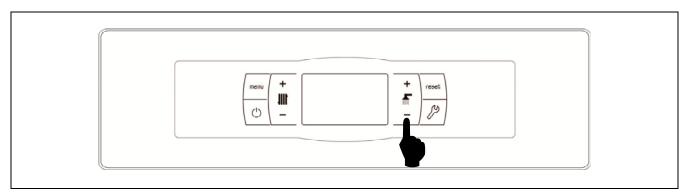
Boiler temperature set point selection is made by the tactile selector shown in the picture. Press "+" and "-" buttons to increase or decrease the set point desired. Few seconds after the desired set point temperature is adjusted the display returns to main position. The range of values for boiler temperature set point is OFF, 65 - 80 °C.

It is also possible to set boiler temperature set point browsing through the "User Menu" by pressing **MENU** button. When parameter "Boiler set point temperature" is displayed, the boiler temperature set point is set by pressing "+" and "-" buttons.

When the "OTC operating mode" is activated by means of **P.10** parameter of "Technical Menu" and the K-factor is set for the heating circuit of the boiler (or direct heating circuit of **BIO Hydraulic Kit**), the boiler temperature set point is calculated depending on the K-factor selected. The boiler temperature set point parameter only allows to set between activating ("on") or deactivating ("off") the heating service.

It is possible to disable the heating service of the boiler (**Summer** mode) by setting to "**FF**" the boiler temperature set point by pressing "-"symbol for heating (18).

## 6.4 DHW temperature set point selection (with DHW tank installed only)

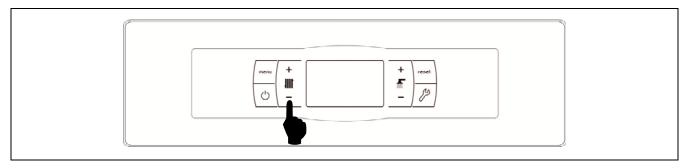


DHW temperature set point selection is made by the tactile selector shown in the picture. Press "+" and "-" buttons to increase or decrease the set point desired. Few seconds after the desired set point temperature is adjusted the display returns to main position. The range of values for DHW temperature set point is OFF, 15 - 65 °C.

It is also possible to set the DHW temperature set point browsing through the "User Menu" by pressing **MENU** button. When parameter "DHW temperature set point" is displayed, the DHW temperature set point is set by pressing "+" and "-" buttons.

It is possible to disable the DHW service by setting to "oFF" the DHW temperature set point by pressing "-" for DHW (19).

#### 6.5 Selecting the setpoint temperature of the buffer tank (only with buffer tank)



The desired buffer tank temperature is selected using the touch button, as shown in the figure. To select the desired temperature, touch the "+" or "-" symbols to increase or decrease the temperature. When the temperature has been selected, the display will return to standby mode after a few seconds. The permitted range of setpoint temperature is OFF, 30 - 80 °C.

The buffer tank setpoint temperature can also be selected by using the touch button MENU to browse to the display option "Buffer tank setpoint temperature". When this option appears on the display, touch the "+" or "-" symbols to select the desired temperature.

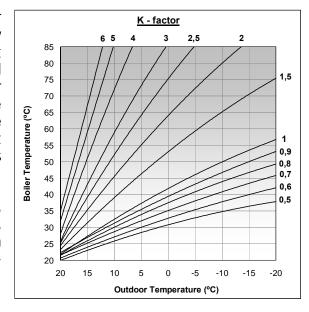
If you wish to totally disable the central heating function of the installation (*Summer* mode), select the setpoint value "off", by touching the "-" symbol until this value appears on the display.

#### 6.6 Functioning according to Outdoor Temperature Conditions OTC (option)

When the boiler is installed together with a **BIO Hydraulic Kit** and an outdoor temperature sensor AFS is connected in the Kit, the OTC operation mode could be activated by means of **P.10** parameter at the "*Technical Menu*".

When this operation mode is activated, the boiler and/or heating flow temperature are automatically adjusted in accordance with the K-factor curve set at the "Technical Menu" (parameters P.11 and P.12) and the outdoor temperature measured by the outdoor sensor. If the installation is correctly dimensioned, the boiler temperature and/or flow temperature calculated will ensure the room temperature set point set at room thermostat or remote control (if there is any connected).

The K-factor curve relates the outdoor temperature, measured by the sensor installed outside the building, with the boiler temperature set point. The diagram shows the temperature value for each point on the K-factor curve.



Depending on the type of heating circuit, isolation of the building and position of the outdoor sensor, the optimal K-factor curve could be different. Nevertheless, a general rule could be that for high temperature heating circuits (radiators heating circuit) the K-factor curve should to be 1 or higher and for low temperature heating circuits (underfloor heating circuit) it should be 0.8 or less.

IMPORTANT: To connect the outdoor sensor AFS to BIO Hydraulic Kit, follow the connection instructions provided within the Kit.



# 7 OPERATING WITH BIO HYDRAULIC KITS (OPTIONAL)

All the models within **BioClass NG** range of boilers may be installed together with a **BIO Hydraulic Kit** to regulate more than one heating circuit. Up to 3 heating circuits and a DHW circuit can be managed depending on the **BIO Hydraulic Kit** chosen. For a detailed description of the functioning of the Kit, read the manual supplied within the Kit. Nevertheless the following guidelines are given:

#### **Direct circuit functioning (P.23)**

When the **BIO Hydraulic Kit** installed has a direct circuit pump (**Bcd**), by means of parameter **P.23** of the "Technical Menu" its operation mode may be selected:

 $P.23 = 0 \Rightarrow Operating as a heating pump (by default).$ 

**P.23** = 1 => Operating as a DHW charging pump.

When the direct circuit pump is configured for heating circuit operation mode (**P.23 = 0**) it will work with the selected boiler temperature set point and the temperature of the room thermostat **TA1** or a LAGO FB OT+ remote control, both connected to the terminal strip of the boiler (see "Connections diagram"). When the **BIO Hydraulic Kit** is operating with an outdoor temperature sensor, by means of parameter **P.10** OTC operation mode (Outdoor Temperature Control) may be selected for the direct circuit. OTC mode allows the boiler temperature setting depending on the K-factor curve set at **P.11** or **P.12** parameter and the actual outdoor temperature read by the sensor.

When the direct circuit pump is configured as a DHW tank charging pump (**P.23 = 1**), the direct circuit will work according to the DHW temperature set point selected on the boiler main board and the temperature read by the DHW sensor **Sa** installed into the tank.

In both cases, the burner and circulating pump will start operating (**Bcd** of the **BIO Hydraulic Kit**) until the temperature set point is reached in the boiler or in the DHW storage tank.

#### Mixing circuit no 1 functioning

The mixing heating circuit No 1 will work together with the flow temperature set point adjusted for circuit No 1 and the temperature of the room thermostat or LAGO FB OT+ remote control connected in the **BIO Hydraulic Kit** (see "Connection diagram" of the BIO Hydraulic Kit instructions manual). When the **BIO Hydraulic Kit** is operating with an outdoor temperature sensor, by means of parameter **P.10** OTC operation mode (Outdoor Temperature Control) may be selected for the direct circuit. OTC mode allows the boiler temperature setting depending on the K-factor curve set at **P.11** parameter and the actual outdoor temperature read by the sensor.

#### Mixing circuit nº 2 functioning

The mixing heating circuit No 2 will work together with the flow temperature set point adjusted for circuit No 2 and the temperature of the room thermostat or LAGO FB OT+ remote control connected in the **BIO Hydraulic Kit** (see "Connection diagram" of the BIO Hydraulic Kit instructions manual). When the **BIO Hydraulic Kit** is operating with an outdoor temperature sensor, by means of parameter **P.10** OTC operation mode (Outdoor Temperature Control) may be selected for the direct circuit. OTC mode allows the boiler temperature setting depending on the K-factor curve set at **P.12** parameter and the actual outdoor temperature read by the sensor.

## **8 OPERATION WITH A BT BUFFER TANK (OPTIONAL)**

The **BioClass NG** boiler can be accompanied by a **BT Buffer tank** from the wide range of tanks offered by **DOMUSA**. This tank accumulates heat energy that improves the performance of the system when switching the boiler on and off. For its correct installation, carefully follow the assembly instructions included with the tank and for its correct integration with the **BioClass NG** boiler, read the instructions in the section "Installing a BT Buffer tank" in this manual.

The electronic control of the **BioClass NG** boiler is able to manage four different installation configurations of the BT buffer tank. Depending on the configuration of the installation (parameter **P.08** in the "Technician" menu) there are 2 operating modes:

#### 8.1 Operation with a temperature sensor in the BT buffer tank (P.08 = 1 or 2)

In this operating mode you must select the desired setpoint temperature of the buffer tank (see "Selecting the buffer tank setpoint temperature") and the temperature of the the room thermostat No. 1 (TA1) or remote control LAGO FB OT+ (if present). The burner will start working to heat the water in the boiler. When the boiler temperature exceeds 60 °C the feed pump for the buffer tank (Bbt) will start up to heat the BT tank. The modulating burner of the BioClass NG boiler will keep the water in the buffer tank at the set temperature. When the temperature of the tank reaches the selected set point temperature the burner will shut down until its temperature drops to the value set in parameter P.28 (by default 5 °C) below that desired, once again starting a new heating cycle.

Regarding the central heating service of the boiler, the circulation pump (**BC**) will be activated whenever room thermostat No. 1 (**TA1**), or the remote control **LAGO FB OT+** (if present), demands heating. In other words, when the room temperature where the thermostat or the remote control is installed is lower than that which is set. When the atmosphere reaches the desired temperature and after a time of post-circulation (parameter **P.15** in the "Technician Menu"), the operation of the heating pump (**BC**) will turn off.

The boiler's central heating service can be totally disabled (**Summer** mode) by selecting a buffer tank setpoint value of " ${}_{\bullet}FF$ ". In this operating mode, only the DHW production function will remain enabled, providing there is a DHW tank connected to the tank (**P.08 = 1**) or to the boiler (**P.08 = 2**).

NOTE: When the heating function is disabled, all the circuits of the BIO hydraulic Kit will also be disabled, if connected.

NOTE: This operating mode is only activated when parameter P.08 of the "Technician" menu is set to 1 or 2 and when there is a buffer tank installed.



#### 8.2 Operation with a control thermostat in the BT buffer tank (P.08 = 3 or 4)

In this operating mode you must select the desired setpoint temperature of the boiler (see "Selecting the boiler setpoint temperature") and, using the control thermostat installed in the buffer tank, you must also select the desired setpoint temperature in the buffer tank. It is essential for the operation of the installation that the setpoint temperature selected for the boiler exceeds the setpoint selected for the control thermostat of the buffer tank and it is recommended that it be at least 5 to 10 °C higher. The modulating burner of the BioClass NG boiler will start working to heat the water within it. When the boiler temperature exceeds 60 °C the feed pump for the buffer tank (Bbt) will start up to heat the BT tank, provided that its control thermostat is activated (demanding heating). When the buffer tank thermostat reaches the desired temperature and turns off the heating demand, operation of the buffer tank feed pump (Bbt) will be disabled.

Regarding the central heating service of the boiler, the circulation pump (**BC**) will be activated whenever room thermostat No. 1 (**TA1**), or the remote control **LAGO FB OT+** (if present), demands heating. In other words, when the room temperature where the thermostat or the remote control is installed is lower than that which is set. When the atmosphere reaches the desired temperature and after a time of post-circulation (parameter **P.15** in the "Technician Menu"), the operation of the heating pump (**BC**) will turn off.

The boiler's central heating service can be totally disabled (*Summer* mode) by selecting a boiler setpoint value of "*FF*". In this operating mode, only the DHW production function will remain enabled, providing there is a DHW tank connected to the tank (**P.08 = 3**) or to the boiler (**P.08 = 4**).

IMPORTANT: It is essential for the operation of the installation that the setpoint temperature of the boiler exceeds the setpoint selected for the control thermostat of the buffer tank.

NOTE: When the heating function is disabled, all the circuits of the BIO hydraulic Kit will also be disabled, if connected.

NOTE: This operating mode is only activated when parameter P.08 of the "Technician" menu is set to 3 or 4 and when there is a buffer tank installed.

# 9 OPERATION WITH A BT-DUO BUFFER TANK (OPTIONAL)

The **BioClass NG** boiler can be accompanied by a **BT-DUO Buffer tank** from the wide range of tanks offered by **DOMUSA**. This tank accumulates heat energy that improves the performance of the system when switching the boiler on and off. It also incorporates a DHW cylinder in its interior for obtaining Domestic Hot Water. For its correct installation, carefully follow the assembly instructions included with the tank and for its correct integration with the **BioClass NG** boiler, read the instructions in the section *"Installing a BT-DUO Buffer tank"* in this manual.

In this operating mode you must select the desired setpoint temperature of the boiler (see "Selecting the boiler setpoint temperature") and, using the adjustment thermostat of the control panel in the BT-DUO buffer tank, you must also select the desired setpoint temperature in the buffer tank. It is essential for the operation of the installation that the setpoint temperature selected for the boiler exceeds the setpoint selected for the thermostat of the BT-DUO buffer tank and it is recommended that it be at least 5 to 10 °C higher. The modulating burner of the BioClass NG boiler will start working to heat the water within it. When the boiler temperature exceeds 60 °C the feed pump for the buffer tank will start up to heat the BT-DUO tank, provided that its control thermostat is activated (demanding heating). When the BT-DUO tank thermostat reaches the desired temperature and turns off the heating demand, the operation of its feed pump will be disabled.

Regarding the central heating service of the boiler, the circulation pump connected to it (**BC**) will be activated whenever room thermostat No. 1 (**TA1**), or the remote control **LAGO FB OT+** (if present), demands heating. In other words, when the room temperature where the thermostat or the remote control is installed is lower than that which is set. When the atmosphere reaches the desired temperature and after a time of post-circulation (parameter **P.15** in the "Technician Menu"), the operation of the heating pump (**BC**) will turn off.

Regarding the operation of the service for providing DHW, provided that a DHW temperature sensor is installed in the **BT-DUO** tank, you must select the desired DHW setpoint temperature (see "Selecting the DHW setpoint temperature"). The burner will ignite and the feed pump for the **BT-DUO** tank will be activated whenever the water temperature of the boiler exceeds 60 °C. When the tank reaches the DHW setpoint temperature selected and after a waiting period (parameter **P.16** in the "Technician Menu"), it will once again be available to heat the central heating system, activating the central heating service. In order to provide an optimal production of DHW, while this is active the boiler's central heating service will remain disabled and it will not be restored until it has finished heating the DHW cylinder of the **BT DUO** tank.

The boiler's central heating service can be totally disabled (*Summer* mode) by selecting a boiler setpoint value of "off". In this operating mode, only the DHW production function will remain enabled, via the cylinder integrated inside the **BT-DUO** tank. Also, you may totally disable the domestic hot water production function by selecting "off" as the DHW setpoint temperature.

IMPORTANT: It is essential that the setpoint temperature of the boiler exceeds the setpoint selected for the control thermostat of the buffer tank.

NOTE: When the heating function is disabled, all the circuits of the BIO hydraulic Kit will also be disabled, if connected.

NOTE: For the correct operation of the BT-DUO buffer tank, parameters P.08 and P.09 in the "Technician" menu must be set to 4 and 0 respectively.



## 10 OPERATING WITH LAGO FB OT+ REMOTE CONTROL (OPTIONAL)

A remote control (LAGO FB OT+) can optionally be supplied together with BioClass NG boiler. This remote control can be used to fully operate the boiler from anywhere in the room in which it is installed. The LAGO FB OT+ remote control regulates the parameters of heating circuit and the domestic hot water production.

This remote control allows the hours of comfort to be programmed for heating circuit, regulating the installation to the particular requirements of the building by measuring the room temperature and consequently adapting the installation temperature. The remote control can also be used to regulate the hot water and heating temperatures set point at any time, and for viewing the different boiler operation parameters. It also warns of any functioning anomalies affecting the boiler.

The **LAGO FB OT+** remote control may optionally be connected to an outdoor temperature sensor, for measuring the temperature around the building. With this option installed, the remote control can adjust the building comfort level according to the weather conditions, optimising fuel consumption and heating comfort in the building.

The **LAGO FB OT+** remote control takes over the control of the boiler when it is connected. The different selectable temperatures boiler of the boiler must be set at the remote control. It is easy to install, requiring only 2 wires for communication between the boiler and the **LAGO FB OT+** control, by connecting the two wires on terminal strip **J5** (see *"Electrical Connection Diagram")*. For a correct installation and functioning, read carefully the instructions within the remote control.

The following sections contain a general explanation of the different operating modes and options of **LAGO FB OT+** remote control.

# Operation of the heating circuit

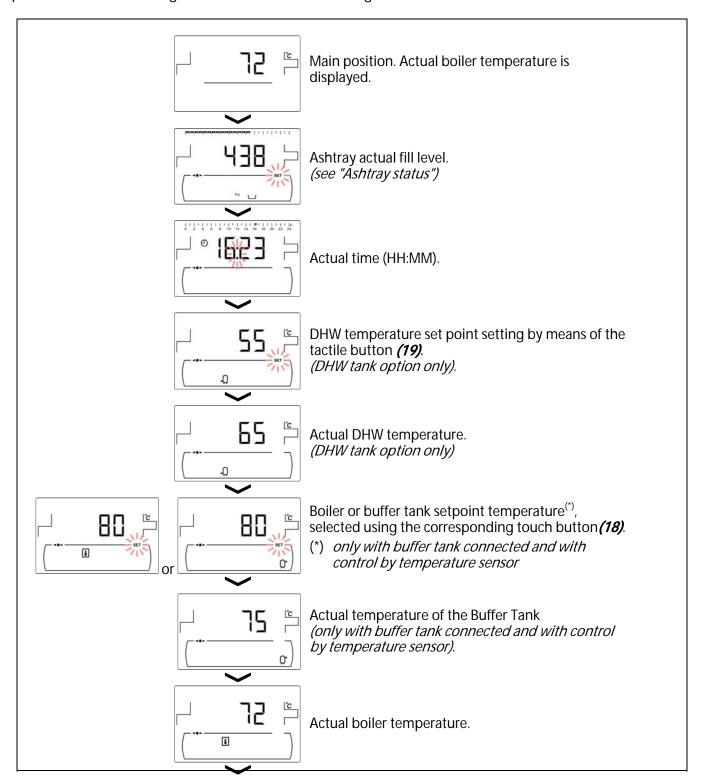
The maximum temperature for heating circuit, the operating period of time and the desired room temperature can be set at remote control. **LAGO FB OT+** remote control will calculate the boiler temperature required at each particular time, depending on the temperature of the room and it will activate or deactivate the heating demand depending on the heating times and room temperatures programmed.

#### **DHW** service function

When **BioClass NG** boiler is installed together with a DHW tank the desired DHW temperature and the desired periods of time for DHW service must to be set at **LAGO FB OT+** remote control. **LAGO FB OT+** remote control regulates the DHW tank temperature and enables or disables the DHW service according to the time periods scheduled.

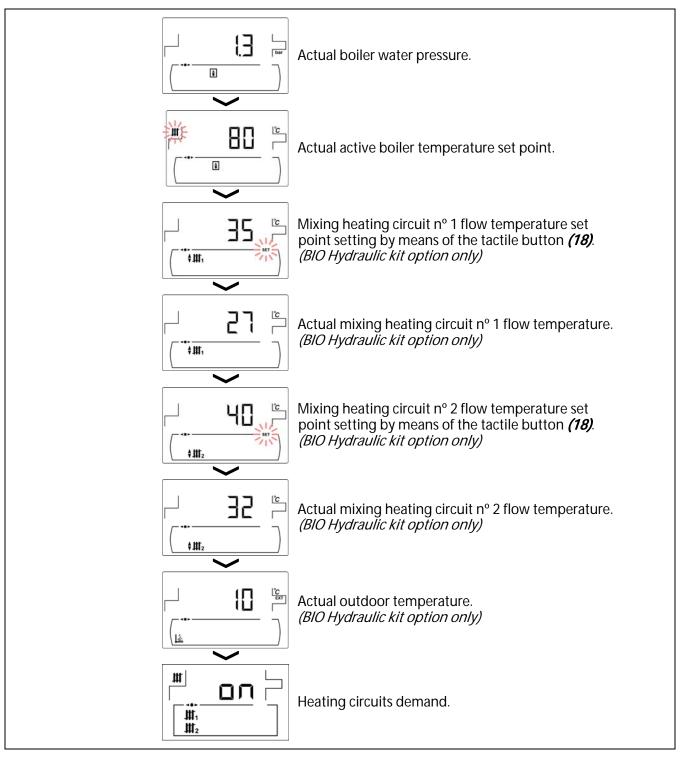
#### 11 USER MENU

**To access this menu press** MENU; press this button repeatedly to browse through the different settings available. When one of the options is displayed, after 20 seconds the display returns to main position. In the following table are listed all the settings of "User Menu":



<sup>&</sup>quot;User Menu" shows the settings related to boiler functioning on the digital display.





# 11.1 Ashtray status

When "Ashtray Empty Warning" function is activated (see "Setup menu"), the boiler warns about the ashtray is full and must be emptied. The parameter "Ashtray status" allows checking the fill level and the screen shows the ash scale bar which indicates the fill level of the ashtray. When it is full, an "Empty the ashtray" warning is activated. Whenever the ashtray is emptied, it is necessary to set the "Ashtray status" parameter to "0" by pressing "-" for DHW (19).

The display of the notices is as follows:

: Ashtray fill level between 0 and 75 %.

flashing: Ashtray fill level between 75 and 100 %.

and flashing: Ashtray fill level more than 100 %.

# **12 SETUP MENU**

"Setup menu" consists of operating parameters of the boiler which can be adjusted by the user (Ashtray empty warning, timer programming, time setting, ...)

To access to the "Setup menu" press . Browse through the menu by pressing the symbols "+" or "-" of heating (18). When a parameter is displayed, press to access and set it. When the parameter has been set, press again, the new value will be saved and the display will return to "Setup menu". Press RESET any time to go back without recording any value. In the following table are listed all the parameters of "Setup menu".

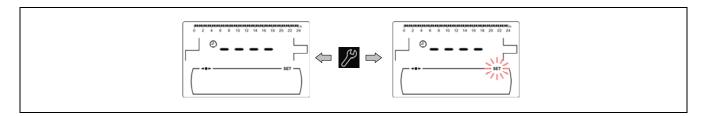
N°.	Parameter	Display
1	Boiler timer programming.	© 10 12 14 16 16 20 22 24
2	Aspiration NG kit timer programming. (Aspiration NG kit option only)	O 2 4 6 8 10 12 14 16 16 20 22 24
3	DHW recirculation function timer programming. (DHW tank option only)	0 2 4 6 8 10 12 14 16 18 20 22 24
4	Time setting.	O 2 4 6 8 10 12 14 16 18 20 22 24
5	Ashtray empty warning function.	No Williams
6	Manual setting of feed auger calibration.	H5
7	Screen contrast setting.	C   C   N   N   N   N   N   N   N   N



# 12.1 Timers programming process

**BioClass NG** boiler allows setting 3 different timers: boiler timer, **Aspiration NG** kit timer (if there is any connected) and DHW recirculation pump timer (if this function is activated on the "Technical Menu"). The default setting for the timers is disabled ("- - - -"), so the functioning that is regulated by each timer will operate 24 hours. The programming process is the same for any timer.

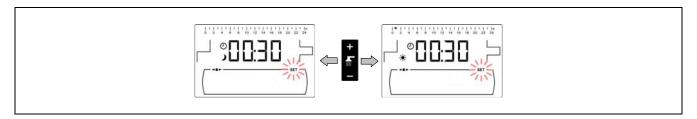
When the desired timer is displayed, press p to access. SET symbol blinks to start the setting process:



Select the time periods (30 minutes periods) by pressing "+" o "-" of heating (18).



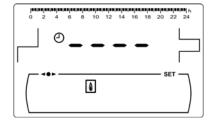
When the period desired is selected, change it state by pressing "+" o "-" of DHW (19). The function will be switched off if symbol → is displayed and it will be switched on if symbol → is displayed.



After setting all the periods desired, press  $\mathcal{P}$  to save and return to "Setup menu" level.

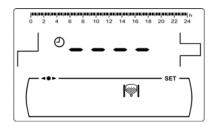
# 12.2 Boiler timer programming

This timer is used to adjust the switching on and off periods of the boiler functioning. To disable the timer, select boiler timer programming (1) and set it to "- - - - " by pressing "-" of the boiler temperature touch button (18). The boiler timer will be cancelled and it will be switched on permanently.



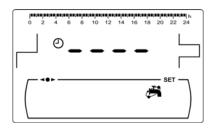
# 12.3 Aspiration NG Kit timer programming (Aspiration NG kit option only)

This timer is only displayed when an **Aspiration NG** kit is connected to the boiler. It is used to adjust the switching on and off periods of the **Aspiration NG** kit functioning. To disable the timer, select the **Aspiration NG** kit timer programming () and set it to "- - - " by pressing "-" of the boiler temperature touch button (18). Kit timer will be cancelled and it will be switched on permanently.



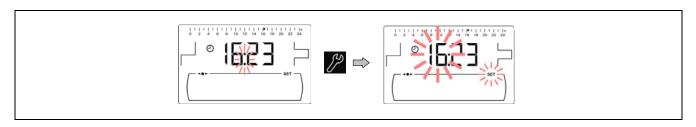
## 12.4 DHW recirculation function timer programming (DHW tank option only)

This timer is only displayed when the DHW recirculation function is selected in the multifunction relay parameter (**P.20 = 2**) of the *"Technical Menu"*. It is used to adjust the switching on and off periods of DHW recirculation pump. To disable the timer, select the DHW recirculation timer programming () and set it to "- - - -" by pressing "-" of the boiler temperature touch button (18). The timer will be cancelled and DHW recirculation pump will be switched on permanently.

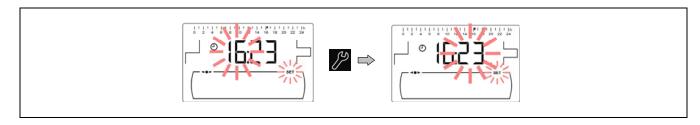


# 12.5 Time setting

When "Time setting" parameter of "Setup menu" is displayed, press process. The first two digits of numerical digits blinks (hours) and setting process begins:



Set the hour value by pressing "+" or "-" of DHW (19). Pressing \( \begin{small} P \) the value is saved and the minutes digits blinks to set them.



Set the minutes value by pressing "+" or "-" of DHW (19). Pressing \( \begin{aligned} \text{The value is saved and it returns to "Setup menu" level.} \end{aligned} \)



#### 12.6 Ashtray empty warning function

When this function is activated, the boiler's controller warns about the ashtray of the boiler is full and must be emptied, depending on boiler's fuel consumption (kg). The parameter "Ashtray status" of "User Menu" allows checking the actual fill level. When it is full, an "Empty the ashtray" warning is activated.

By default this function is supplied activated and set to a general default rough value, so it should be adjusted depending on the quality and type of fuel used. The following table shows the default value of this parameter in kilograms of fuel consumption (depending of boiler model):

Model	Fuel Kg		
BioClass NG 10	650 kg		
BioClass NG 16	750 kg		
BioClass NG 25	1000 kg		
BioClass NG 43	1350 kg		

Select "Ashtray empty warning" (a) parameter of "Setup menu" and press to access. The value is set by pressing "+" and "-" symbols of DHW (19). It is possible to deactivate this function by setting the value of this parameter to "oFF".



NOTE: Each time a new value is set for this parameter, the ashtray must be emptied.

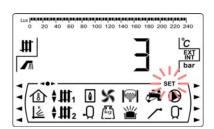
#### 12.7 Manual setting of feed auger calibration

When this parameter is displayed ( on "Setup menu", press to access and set the value desired by pressing "+" o "-" of DHW (19). The range of values selectable is OFF, 0.500 - 5.000 kg.



#### 12.8 Screen contrast setting

When this parameter of the "Setup menu" is displayed, press to access and set the value desired by pressing "+" o "-" of DHW (19). The range of values selectable is 1 - 5.



#### **13 CALIBRATION MENU**

"Calibration Menu" consists of a number of processes and parameters that allow the correct set up of the boiler.

To access the "Calibration Menu", the boiler must be switched off by pressing tactile button. After having switched off the boiler press for 5 seconds to access to the menu. Browse through the menu by pressing the symbols "+" or "-" of heating (18). When the desired parameter is displayed, press to access and set it. When the parameter or process has been set, press again, the value will be saved and the display will return to "Calibration menu". Press RESET any time to go back without recording any value. In the following table are listed all the parameters and processes included in "Calibration menu":

Nº.	Parameter	Display
1	Feed auger filling	Ser
2	Feed auger calibration	0 20 40 60 80 100 120 140 160 160 200 220 240
3	Manual setting of feed auger calibration	[45] 
4	Manual ash cleaning activation	SET
5	Manual circulation pumps activation	SET SET



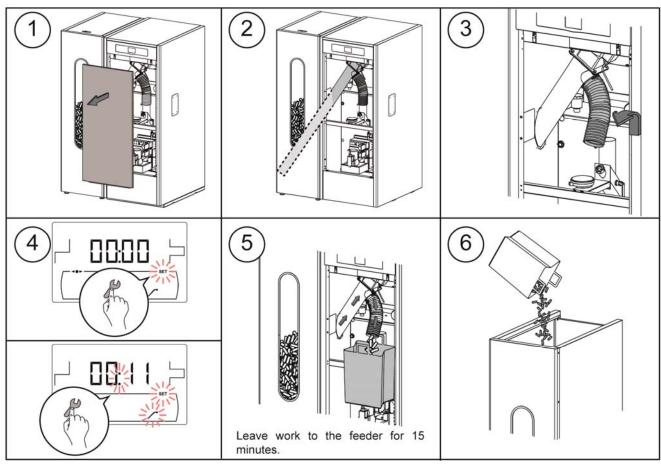
#### 13.1 Feed auger filling

During the commissioning of the boiler, before calibrating the feed auger or if the hopper runs out of fuel, **it is compulsory** to fill of fuel the feed auger. By means of this parameter the feed auger will be filled of fuel, process required for a correct boiler functioning.

When "Feed auger filling" parameter is displayed ( ) on "Calibration Menu", press to access. SET symbol blinks and pressing again it will be activated filling procedure. The feed auger will be activated and a count up to 15 minutes (maximum) will be displayed. During the process by pressing the feed auger could be stopped at any time and by pressing RESET the filling procedure could be finished and return to "Calibration Menu" at any time.



To ensure a complete filling of boiler feed auger it is recommended to make a complete 15 minute procedure of filling, at least once. Follow the steps shown in the following pictures for a correct filling of the feed auger:



IMPORTANT: It is compulsory to fill the feed auger during the commissioning or when the hopper runs out of fuel.

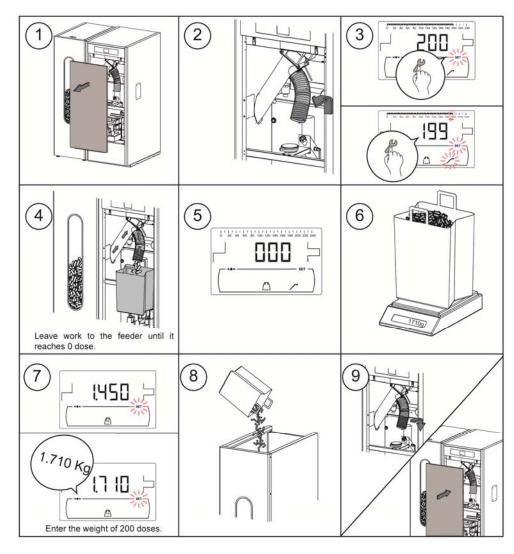
#### 13.2 Feed auger calibration

By means of calibrating the feed auger the electronic controller of the boiler adjusts the optimum amount of fuel required to supply the burner and to produce the correct heat output and combustion. By means of this parameter the feed auger calibration procedure will be made, process required for a correct boiler functioning. In any case the hopper is empty or it runs out of fuel, it is compulsory to fill the feed auger before carrying out the calibration process. It is compulsory to calibrate the feed auger on commissioning and whenever the fuel supplier is changed (not all suppliers provide fuel of the same quality and size).

When "Feed auger calibration" parameter is displayed ( ) on "Calibration Menu", press to access. SET symbol blinks and pressing again it will be activated calibration procedure. The feed auger will be activated and a countdown from 200 doses will begin. When the countdown finishes current calibration value will be displayed, press to adjust the new value obtained during the procedure by pressing "+" or "-" symbols of DHW (19). Finally pressing the value will be saved and it will return to Calibration Menu level.



This process must be carried out at least twice to ensure the correct amount of fuel has been added. Follow the steps shown in the following pictures for a correct calibration of the feed auger:



IMPORTANT: Calibrate the feed auger during commissioning of the boiler or whenever the fuel supplier has been changed.



#### 13.3 Manual setting of feed auger calibration

By means of this parameter the weight obtained in the feed auger calibration procedure can be set manually. When "Manual setting of feed auger calibration" parameter is displayed ( on "Calibration Menu", press to access and set the value desired by pressing "+" o "-" of DHW (19). The range of values selectable is OFF, 0.500 - 5.000 g.



#### 13.4 Manual ash cleaning activation

By means of this parameter the burner ash cleaning device can be switched on manually up to a maximum of 20 cleaning cycles. When "Manual ash cleaning activation" parameter is displayed () on "Calibration Menu", press to access. SET symbol blinks and pressing again it will be activated the cleaning system. A countdown of 20 cycles will be displayed. When the countdown is finished the cleaning device will stop. By pressing the cleaning procedure can be stopped at any time and by pressing RESET it will return to "Calibration Menu" level.



#### 13.5 Manual circulation pumps activation

By means of this parameter the circulation pumps can be switched on manually. When "Manual circulation pump activation" parameter is displayed ((()) on "Calibration Menu", press (()) to access. SET symbol blinks and pressing (()) again the circulation pumps will be activated for a period of not more than 20 minutes.



By pressing the circulation pumps can be stopped at any time and by pressing RESET it will return to "Calibration Menu" level.

#### 14 TECHNICAL MENU

"Technical Menu" consists of a number of technical operating parameters that only have to be modified by a person with sufficient technical knowledge of the meaning of each parameter. Any inappropriate setting of a parameter of "Technical Menu" can cause a serious malfunctioning of the boiler and could cause damages to people, animals or things.

To access the "Technical Menu" press MENU and RESET tactile buttons together for 5 seconds. Access code ("cod") request will be displayed (see "Entry and set the access code"). After entering the correct code, the first parameter of "Technical menu" will be displayed. Browse through the menu (P.01, ..., P.25) by pressing the symbols "+" or "-" of heating (18). When the desired parameter is displayed, press to access and set it by pressing the symbols "+" or "-" of DHW (19). When the parameter has been set, press again, the value will be saved and the display will return to "Technical menu". Press RESET any time to go back without recording any value. The following table lists these parameters and they are described in detail in the following sections of the manual:

N°	Parameter	Display
Cod	Access code (by default 1234)	
P.01	Boiler model	
P.02	Minimum boiler heat output (%)	30,
P.03	Maximum boiler heat output (%)	
P.04	General fan speed factor (%)	
P.05	Fuel for ignition (g)	- 140
P.06	Fuel consumption (kg/h)	2.20
P.07	Fuel type	
P.08	Selecting the type of installation for the BT buffer tank (Only with buffer tank installed)	
P.09	DHW installation mode (DHW tank option only)	Q 1
P.10	OTC operating mode (Bio Hydraulic kit option only)	off !



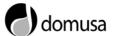
N°	Parameter	Display
P.11	Heating circuit n. 1 K-factor curve (Bio Hydraulic kit option only)	#1, SET
P.12	Heating circuit n. 2 K-factor curve (Bio Hydraulic kit option only)	OFF I
P.13	Boiler minimum temperature mode	
P.14	Minimum boiler temperature (°C)	<b>60</b>
P.15	Heating pump post-circulation time (min)	3 ,
P.16	DHW pump post-circulation time (min) (DHW tank option only)	5
P.17	Legionella protection function (DHW tank option only)	oFF,
P.18	Boiler's pump operating mode ( <b>BC</b> )	
P.19	Minimum boiler water pressure (bar)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
P.20	Multifunction relay	
P.21	Automatic water filling pressure(bar) (P.20 = 3 option only)	1 1 Day

N°	Parameter	Display
P.22	Aspiration NG kit cycle time (s) (Aspiration NG kit option only)	195
P.23	BIO Hydraulic Kit direct pump operating mode (BIO Hydraulic Kit option only)	
P.24	Reset default values	
P.25	Set access code	
P.26	Auxiliary parameter for fuel selection	L 1500 P
P.27	Maximum heating flow temperature of mixed circuits (Only with the optional Hydraulic Kit Bio)	<b>45</b>
P.28	BT buffer tank temperature hysteresis (Only with buffer tank installed)	5

### 14.1 Entry and set the access code ("cod", P.25)

When the access code request is displayed or to set a new one (P.25), press to access. SET symbol blinks and it would be possible to enter the code or set it. Press the "+" o "-" for heating symbols (18) to browse trough the digits and press the "+" o "-" for DHW symbols (19) to set each digit. By default, the access code is "1234". The P.25 parameter allows to set a new access code.





#### 15 BOILER'S SETUP PARAMETERS

The following parameters in the "*Technical Menu*" allow to adjust the boiler to each installation. They only may be modified by a person with sufficient technical knowledge of the meaning of each parameter. Any inappropriate setting of a parameter of "*Technical Menu*" can cause a serious malfunctioning of the boiler and could cause damages to people, animals or things.

#### **15.1 Boiler Model (P.01)**

Parameter **P.01** displays the model of the boiler set at DIP-switch on the electronic board.

P.01 = 10 => BioClass NG 10 P.01 = 16 => BioClass NG 16 P.01 = 25 => BioClass NG 25 P.01 = 43 => BioClass NG 43

#### 15.2 Boiler heat output (P.02, P.03)

**BioClass NG** boiler is configured to modulate between a minimum and a maximum burner heat output. By means of parameters **P.02** and **P.03** the minimum and maximum heat output of the burner may be set at desired value. The range of modulation selectable depends on the model of boiler and the type of fuel set.

#### 15.3 General fan speed factor (P.04)

By means of parameter **P.04** the fan speed percentage may be set, in order to increase or decrease the combustion air quantity and ensure a correct combustion. Changing its value affects the fan speed percentage for the entire modulation curve. If it is set below 100 % the air quantity will decrease and if it is set a higher value the air quantity will increase. The range of values selectable is 0 - 200 % (by default 100%).

#### 15.4 Fuel for ignition (P.05)

By means of parameter **P.05** the amount of fuel for burner ignition procedure may be set at desired value. The default value depends on the model of boiler and the type of fuel set. The range of values selectable is 0 - 900 g.

#### 15.5 Fuel consumption (P.06)

By means of parameter **P.06** the amount of fuel consumed by the boiler at 100% heat output may be set, in kilograms per hour. This parameter is related to the boiler model (heat output) and the type of fuel used, as well as its calorific value. The range of values selectable is 1.00 - 30.00 kg/h.

#### 15.6 Fuel type (P.07)

By default **BioClass NG** boiler is configured to burn wood pellets. By means of parameter **P.07** another type of fuel may be selected:

**P.07** = 0 => Wood pellet. **P.07** = 1 => Olive stone.

#### 15.7 Managing BT and BT-DUO buffer tanks (P.08, P.28)

Parameter **P.08** is used to set the type of hydraulic installation that has been used for the **BT** or **BT-DUO** buffer tank. This parameter depends on the installation and must be set by the installer once the buffer tank has been assembled. The factory default value is 0, management function of BT buffer tanks disabled. The electronic control of the **BioClass NG** boiler is able to manage the operation of 4 different types of installation.

**P.08** = 0 => Function disabled (default value).

**P.08** = 1 => Installation with Sanit DHW tank after BT tank and control by temperature sensor.

**P.08** = 2 => Installation with Sanit DHW tank before BT tank and control by temperature sensor.

**P.08** = 3 => Installation with Sanit DHW tank after BT tank and control by thermostat.

**P.08** = 4 => Installation with Sanit DHW tank before BT tank and control by thermostat.

When the installation type **1** or **2** is selected, by means of parameter **P.28**, it is possible to adjust the hysteresis of temperature for the sensor **Sbt**, in order to set the temperature to start up and stop the BT buffer tank heating operation. The parameter **P.28** can be adjusted between 5 and 40 °C and by default it is set to 5 °C.

#### 15.8 Auxiliary parameter for fuel selection (P.26)

By means of parameter **P.26** the combustion may be set to the fuel characteristics. This parameter is related to the boiler model (heat output) and the type of fuel used. The range of values selectable is 0.000 - 99.99 kg/h and the default value depends on the model of boiler and the type of fuel set:

#### 15.9 Boiler minimum temperature mode (P.13, P.14)

By means of parameters **P.13** and **P.14** a different mode of temperature managing may be set (by default **P.13 = 2**), if heating or/and DHW services are enabled. When parameter **P.13** is set to 0, by parameter **P.14** the minimum temperature can be selected as desired, between 30 and 60 °C. The following regulation modes of minimum temperature can be selected:

P.13 = 0 = > Maintains the minimum temperature set at P.14 parameter.

**P.13** = 1 => Maintains the boiler temperature set point.

**P.13** = 2 => Does not maintain any boiler temperature.

## **16 HEATING CIRCUIT'S SETUP PARAMETERS**

**BioClass NG** is equipped with an electronic controller to manage efficiently the automatic functioning of the boiler. It also has the following additional parameters to regulate the heating circuit connected. They only may be modified by a person with sufficient technical knowledge of the meaning of each parameter. Any inappropriate setting of a parameter of *"Technical Menu"* can cause a serious malfunctioning of the boiler and could cause damages to people, animals or things.

#### 16.1 Heating pump post-circulation time (P.15)

This function keeps the heating pump (**BC**) running for a period of time after deactivating the heating service, to avoid the overheating due to the temperature inertias of the heating installation. By means of parameter **P.15** the period of time that the pump continues to operate may be set. The range of values selectable is 0 - 40 minutes (by default 3 minutes).



#### 16.2 Boiler's pump operating mode (P.18)

The electronic controller allows to select between two operating modes of boiler's circulating pump (**BC**) by means of **P.18** parameter of the *"Technical Menu"*. The following operating modes can be selected:

- **P.18** = 0 => Standard mode: The circulation pump will be run depending if the heating demand is activated or not.
- P.18 = 1 => Continuous mode: The pump continues to run provided that the heating mode is enabled (boiler temperature set point different to OFF). If there is room thermostat or remote control connected to the boiler, the electronic controller will regulate the burner functioning according to the heating demand, keeping the pump running continuously.

#### 16.3 Minimum boiler water pressure (P.19)

**BioClass NG** is equipped with a water pressure sensor that makes possible to know the pressure of the boiler. If the pressure descends below the value set at **P.19** parameter, the electronic controller locks out the functioning of the boiler and **E-19** alarm code is displayed (see "*Safety lock-outs*"). The range of values selectable is 0.1 - 0.5 bar (by default 0.5 bar).

#### 16.4 Maximum heating flow temperature of mixed circuits (P.27)

The electronic controller allows to select the maximum heating flow tempetature for mixed circuits installed in the boiler with an optional Bio Hydraulic Kit. By means of parameter **P.27** the maximum heating flow temperature may be set. The range of values selectable is 45 - 80 °C (by default 45 °C for mixed circuits)).

#### 17 DHW CIRCUIT'S SETUP PARAMETERS

**BioClass NG** is equipped with an electronic controller to regulate a Domestic Hot Water production service, if a DHW tank is connected to the boiler. The following parameters are used to set the parameters related to DHW service. These parameters are only displayed if a DHW tank is connected. They only may be modified by a person with sufficient technical knowledge of the meaning of each parameter. Any inappropriate setting of a parameter of *"Technical Menu"* can cause a serious malfunctioning of the boiler and could cause damages to people, animals or things.

#### 17.1 DHW installation mode (P.09)

**BioClass NG** could be set to be connected to a DHW production installation managed by a 3-way DHW diverter valve or by a hot water tank pump. These two operating modes can be selected by means of **P.09** parameter:

**P.09** = 0 = > 3-way DHW diverter valve installation.

**P.09** = 1=> Hot water tank pump installation (by default).

#### 17.2 DHW pump post-circulation time (P.16)

This function keeps the DHW valve or pump running for a period of time after deactivating de DHW service, to avoid the overheating of the boiler due to the temperature inertias of the DHW installation. By means of parameter **P.16** the period of time that the pump/valve continues to operate may be set. The range of values selectable is 0 - 20 minutes (by default 5 minutes).

#### 17.3 Legionella protection function (P.17)

This option prevents the proliferation of legionella bacteria in the DHW tank. Every 7 days the temperature of tank hot water is increased to 70 °C to kill the bacteria. This function is only active if the boiler is turned on and a DHW tank is connected. By means of parameter **P.17** the protection against Legionella bacteria function may be activate or deactivate. By default this function is set deactivated.

#### 17.4 DHW re-circulation function (P.20 = 2)

The multifunction of the auxiliary relay output allows to install a DHW re-circulating pump in DHW hydraulic circuit, in order to increase the comfort of DHW service. To activate this function read "Multifunction-Relay functions" section.

#### **18 ADDITIONAL FUNCTIONS**

**BioClass NG** boiler includes the following additional control functions. They only may be modified by a person with sufficient technical knowledge of the meaning of each parameter. Any inappropriate setting of a parameter of *"Technical Menu"* can cause a serious malfunctioning of the boiler and could cause damages to people, animals or things.

#### 18.1 Aspiration NG kit cycle time (P.22)

**Aspiration NG** kit. By means of parameter **P.22** the activation cycle time of the loading system may be set. This parameter will be available only if an **Aspiration NG** kit is connected to the boiler. The range of values selectable is 35 - 195 seconds (by default 195 s). For a detailed information follow the instructions included within the **Aspiration NG** kit.

#### 18.2 Reset default values (P.24)

In case any parameter is wrongly set or if the boiler works incorrectly, all the original values of the parameters can be reset automatically by selecting "Yes" in **P.24** parameter.

#### 18.3 Pumps anti-lock function

This function prevents the boiler circulating pumps from locking if they have been out of use for a long period of time. This system remains enabled while the boiler is plugged into the mains.

#### 18.4 Anti-frost function

This function protects the boiler from freezing during cold weather periods. If the boiler temperature drops below 6 °C, the heating pump will start running until the boiler temperature reaches 8 °C. If the boiler temperature continues to drop below 4 °C, the burner will start running, in order to heat the installation. It will continue working until the boiler reaches 15 °C. This system remains on standby while the boiler is plugged into the mains.

#### 18.5 Boiler pressure sensor function

This function prevents boiler failure caused by a low or high water pressure level in the boiler. The pressure is detected by a pressure sensor and its value appears on the control panel display (in the "User Menu"). When the pressure drops below the pressure set at **P.19** parameter (by default 0.5 bar), the electronic controller locks out the boiler functioning and displays **E-19** alarm code on the screen. When the boiler pressure exceeds 2.5 bar, **HI** alarm code is displayed on the screen, warning about the excess of pressure. When it occurs repeatedly it is recommended calling the nearest



**Technical Assistance Service** and draining the boiler water until the pressure is between 1 and 1.5 bar.

#### 18.6 Connecting the LAGO FB OT+ remote control

The boiler has the terminal strip **J5** for connecting the **LAGO FB OT+** remote control (see "Connection Diagram") that allows to regulate boiler's heating circuit according to the room temperature, besides adjusting the DHW temperature (as long as the DHW temperature sensor is connected in the boiler).

Installing a **LAGO FB OT+** remote control enables the heating and DHW services to adapt to the scheduled times of use of the installation. It also optimises the installation's functioning, adapting the heating temperature set point to the room temperature, improving the comfort.

#### 18.7 Room thermostat connection

The boiler has a terminal strip **J6** for connecting a room thermostat or a room chrono-thermostat (TA<sub>1</sub>, see "Connection Diagram") that allows to switch on and off the heating circuit demand according to the actual room temperature. The terminal strip **J6** is supplied with a electrical bridge connecting its terminals, so it will be necessary to remove it before connecting the room thermostat.

Installing a room thermostat will optimise the installation's performance, adapting the heating to building requirements and obtaining enhanced comfort. Also, if the thermostat allows the hours of functioning to be programmed (chronothermostat), it can adapt the heating system to the hours of use of the installation.

#### 19 MULTI-FUNCTIONAL RELAY (P.20)

**BioClass NG** is equipped with an auxiliary relay output that may be used to select a series of additional functions that increase the boiler performance, features and comfort of the installation.

Several operating modes may be set at **P.20** parameter of the *"Technical Menu"* to define the *"multi-functional relay"* function. The default value of this parameter is 0 (disabled). The following sections describe the functions that could be set.

#### 19.1 Boiler alarms external signal (P.20 = 1)

When this function is selected (P.20 = 1) if the boiler shows an error or an operating alarm code the multi-functional relay output will be activated, supplying voltage (230 V~) between terminals no. **4**: "**NO**" and **N** of the terminal strip **J3**, where any external alarm signalling device may be connected to warn of boiler malfunctioning.

When the boiler lockage is reset, the multi-functional relay output will supply voltage again (230 V~) between terminals no. **3**: "**NC**" and **N** of the terminal strip **J3**.

#### 19.2 DHW re-circulation function (P.20 = 2)

This function is available only if a DHW tank is connected on the boiler. The DHW recirculation function (P.20 = 2) will keep the whole DHW installation hot during the operating periods programmed in the boiler, so when any hot water tap is turned on the hot water will be supplied instantly, increasing the comfort of the DHW installation.

A DHW re-circulation pump will be required to install in the installation. This pump has to be connected in the multi-functional relay output, between the terminals No 4 (NO) and N of the

terminal strip **J3** (see "Connections diagram"). The hydraulic installation and electrical connection of re-circulation system must be made by qualified personnel.

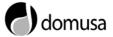
During the operating periods programmed in the boiler, the multi-functional relay output will be activated, supplying voltage (230 V $\sim$ ) between terminals No **4** ("**NO**") and **N** of the terminal strip **J3**, where the recirculation pump must be connected. During the switched off periods programmed the multi-functional relay output will be deactivated, supplying voltage (230 V $\sim$ ) between terminals No **3** ("**NC**") and **N** of the terminal strip **J3** and the re-circulation pomp will be stop.

#### 19.3 Automatic water filling function (P.20 = 3)

**BioClass NG** boiler may be connected to an automatic water filling system which can be activated or deactivated by **P.20** parameter.

It will be required to install a motorised valve to filling the water between the distribution water and the primary circuit of the boiler. This valve has to be connected in the multi-functional relay output between the terminals No **4** (**NO**) and **N** of the terminal strip **J3** (see "Connections diagram"). The hydraulic installation and electrical connection of the automatic water filling system must be made by qualified personnel.

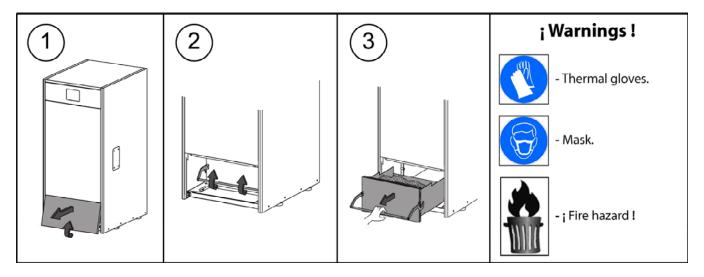
If the function is enabled (P.20 = 3) the electronic controller of the boiler will active the multifunctional relay output supplying voltage (230 V~) between the terminals No 4 (NO) and N of the terminal strip J3 (see "Connections diagram") that activates the connected filling valve to refill the primary circuit up to the pressure set at P.21 parameter. If the boiler pressure drops below the minimum pressure set at P.19 parameter the boiler will automatically fill up again until the filling pressure value is reached.



#### 20 CLEANING THE ASH DRAWER

**BioClass NG** boiler is equipped with an ash drawer, where the solid residues from the burnt fuel are collected on cleaning procedures of the burner and heat exchanger. This drawer must be regularly cleaned to prevent ash from accumulating and obstructing heat exchanger, what would cause the boiler to block out. It is recommended to check regularly the drawer and remove the ash that is accumulated (see "Ashtray empty warning function").

**DOMUSA** supplies an optional ash compacting device for to be installed within the boiler, so that the ash does not need to be removed so frequently.



#### 20.1 Safety warnings:

For **safe handling** of the ash drawer, you should take the necessary safety precautions and wear suitable clothing to protect against possible injury. The following advice should be particularly taken into account:

- **Switch off the boiler** before taking out the ash drawer. It is recommended to take out the ash drawer when no flame is detected in the burner.
- It is recommended to wear insulating **thermal gloves** to protect your hands from any burns from hot parts of the drawer.
- It is recommended you wear a protective **mask** to avoid breathing in any ash particles, particularly in the case of people with allergies or any type of respiratory problems, who should always wear a mask when carrying out ash removal.
- As the ash to be removed from the drawer may be burning or glowing, special precautions should be taken regarding to the type of container it is emptied into. A **metal** container is recommended, if not **the ash should be totally put out** using water or another extinguishing agent.

**DOMUSA** shall not be liable for any damage caused to people, animals or property as a result of incorrect handling of the ash drawer or the ash itself.

IMPORTANT: The ash drawer must only be cleaned when the boiler is switched off or on pause.

#### 21 SAFETY LOCK-OUTS

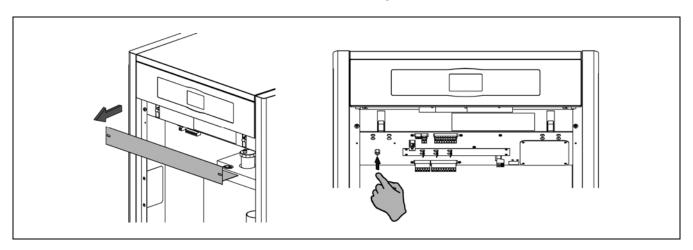
The boiler's electronic controller may activate the following safety lock-outs to stop the boiler functioning in order to prevent serious damages. When any of these lock-outs occur, the boiler will switch off and an alarm code will be displayed on boiler's screen.

IMPORTANT: If any of the safety lock-outs described below should occur repeatedly, switch off the boiler and put in contact with the nearest official Technical Assistance Service.

#### 21.1 Water overheat safety lock-out (E-11)

When this lock-out occurs **"E-11"** alarm code (temperature alarm) will appear on the screen. The burner will switch off and stop heating the installation.

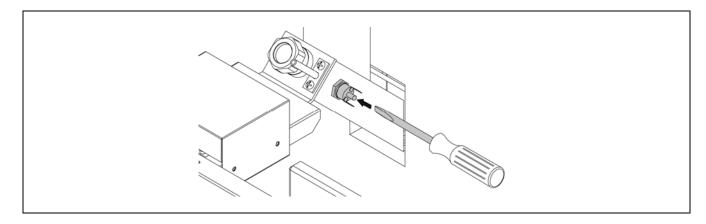
This lock-out occurs when the temperature of boiler's water exceeds 110 °C. To unlock it, wait until the temperature drops below 100 °C and press the button of the safety thermostat, located underside of the electrical case of the boiler, after having removed the button cover:



#### 21.2 Fuel entrance tube overheat safety cut-out (E-05)

When this lock-out occurs **"E-05"** alarm code will appear on the screen. The burner will switch off and stop heating the installation.

This lock-out occurs when the temperature of the fuel entrance tube exceeds 80 °C. To unlock it, wait until the temperature drops and press the button on the safety thermostat using a screwdriver or a pen as is shown in the picture below:





#### 21.3 Low pressure lock-out

When this lock-out occurs, "E19" alarm code will appear on the digital display. The burner and the boiler's circulation pumps will switch off, cutting off the heating and water flow to the installation.

This lock-out occurs when the pressure of boiler's water drops below the value set at **P.19** parameter of "Technical menu" (by default 0.5 bar), preventing the boiler from functioning when the water is drained from the installation, due to either leakage or maintenance operations. To unlock this alarm, fill the installation again (see "Filling the installation") up to 1 or 1.5 bar, displayed on "Water pressure" parameter of "User menu".

#### 22 SHUTTING DOWN THE BOILER

Press during 1 second to shut down the boiler. When the boiler is shut down the heating and DHW services are switched off but anti-frost and pumps anti-lock functions continue activated whereas the boiler is kept connected to the power supply and fuel installation.

Unplug the boiler from the power supply and cut out the fuel supply to shut down the boiler completely.

#### 23 EMPTYING THE BOILER

Use the drain cock located on the bottom of the backside of the boiler to empty it of water. Before opening it, connect a flexible pipe leaded to a sewer. After finishing the procedure, close the cock and remove de flexible pipe.

#### **24 BOILER MAINTENANCE**

Various maintenance operations should be carried out at different intervals of time to keep the boiler in perfect working order. The yearly maintenance operations should be carried out by personnel authorised by **DOMUSA**.

#### 24.1 Frequency of maintenance of the boiler and chimney

The most important aspects to be checked are as follows:

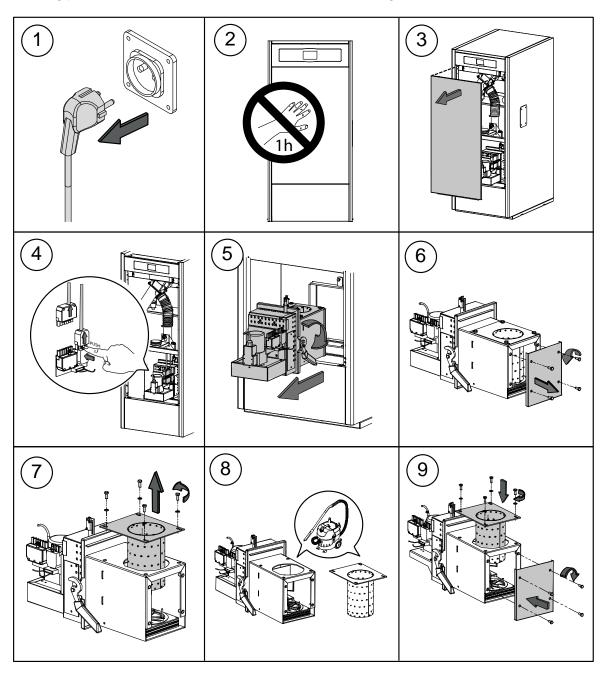
N°	Operation	Frequency
1.	Check the fuel storage.	weekly
2.	Clean the ash in the ash drawer.	as required
3.	Check the boiler visually.	weekly
4.	Check if the feed auger is correctly calibrated.	as required
5.	Check and clean the boiler fume circuit.	yearly
6.	Check and clean the chimney. The chimney must be free of any obstacles and have no leaks.	yearly
7.	Clean the burner.	yearly

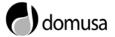
8.	Check the expansion vessel. It must be full, according to its data plate.	yearly
9.	Check the seal between the burner and the boiler.	yearly
10.	Check if the hydraulic circuits are correctly sealed.	yearly
11.	Check the water pressure of the boiler. <b>When the installation is cold</b> , it should be between 1 and 1.5 bar.	yearly

NOTE: Depending on the fuel type and weather conditions, it may be necessary to clean the combustion chamber of the burner at a bigger frequency.

## 24.2 Burner cleaning procedure

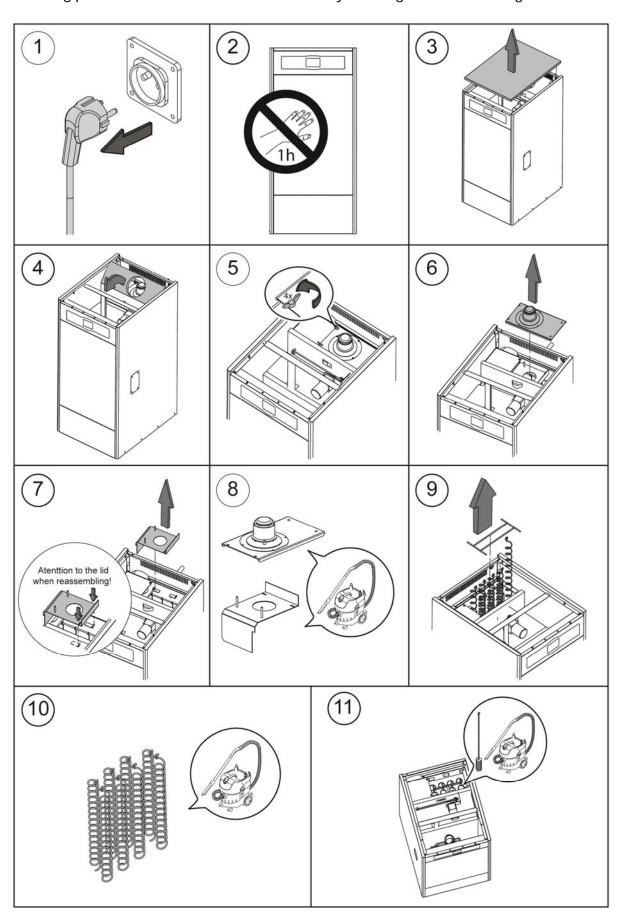
The following procedure is recommended for a correct cleaning of the burner:





# 24.3 Heat exchanger cleaning procedure

The following procedure is recommended for correctly cleaning the heat exchanger:



#### 24.4 Draining the condensate water

The draining device to take out the condensate water from the chimney should not be altered in any way and it must be kept free of obstructions.

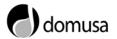
#### 24.5 Boiler water characteristics

In areas with water hardness of over 25-30 °fH, treated water must be used in the heating installation to avoid any scale deposits on the boiler. It should be noted that even a few millimetres of scale will greatly reduce the boiler's heat conductivity, causing a major drop in performance.

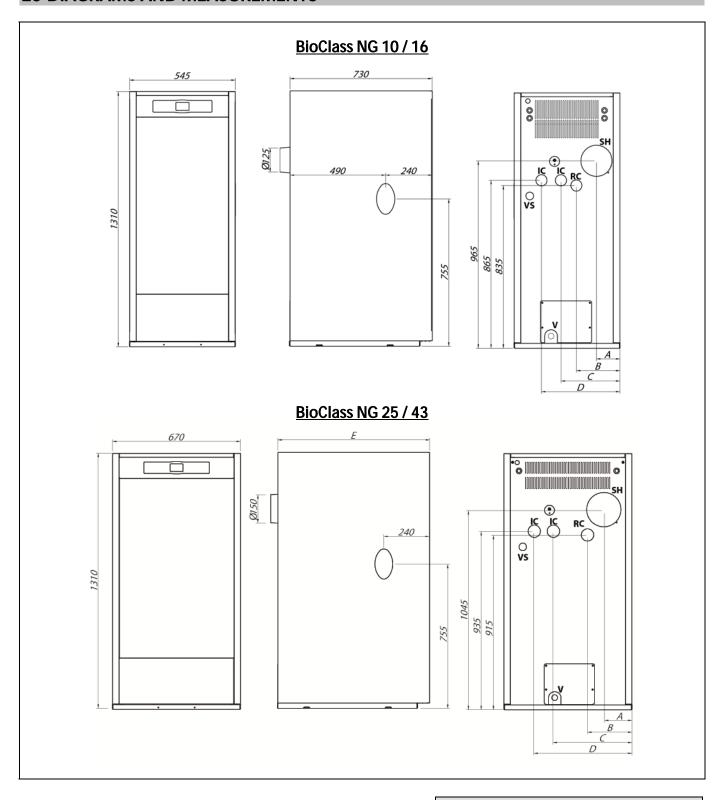
Treated water must be used in the heating circuit in the following cases:

- Very large circuits (containing a large amount of water).
- Frequent filling of the installation.

If it is necessary to drain partially or totally the water of the installation very often, we recommend filling it with treated water.



## **25 DIAGRAMS AND MEASUREMENTS**

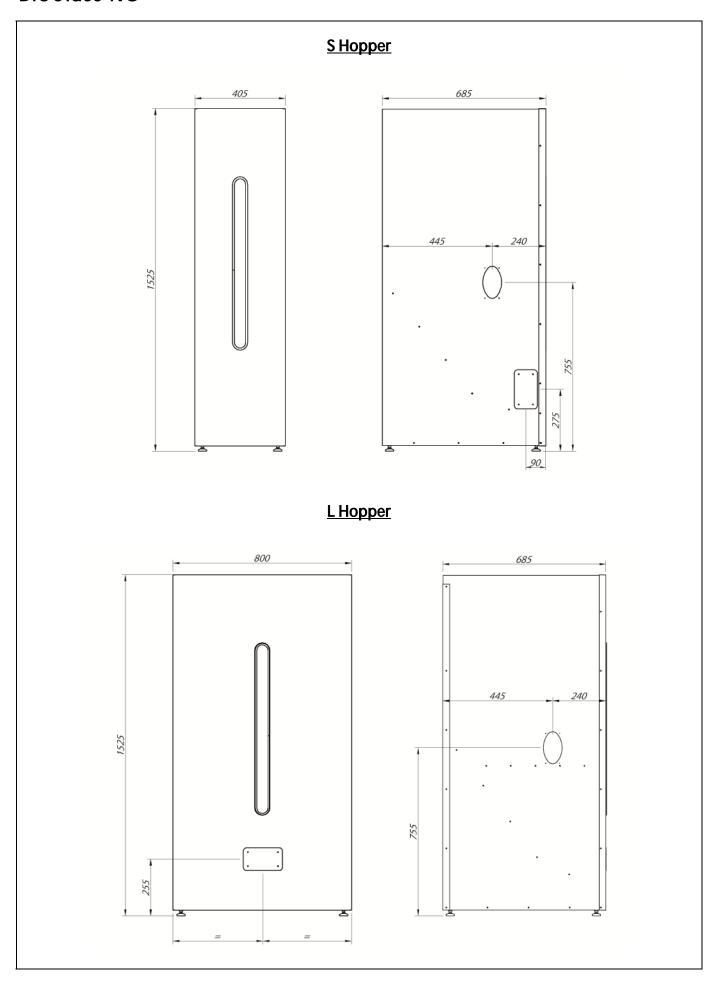


**IC:** Heating flow. **RC:** Heating return.

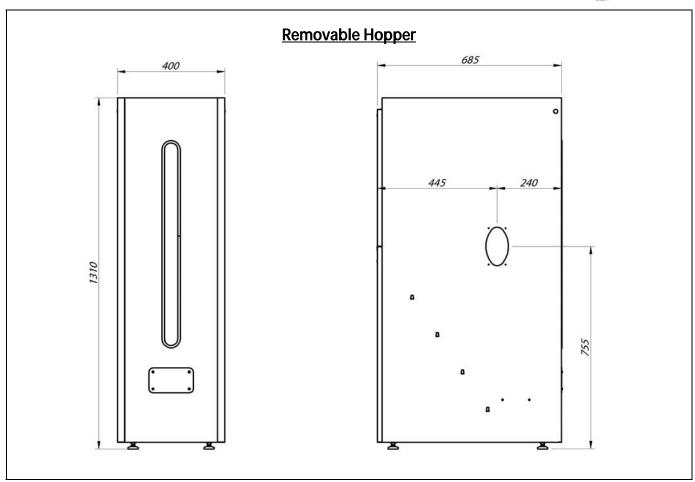
**SH:** Fume outlet. **V:** Drainage cock.

VS: Pressure relief valve, 1/2" F.

		Dimensions (mm)				
	IC/RC	Α	В	С	D	E
BioClass NG 10	1" F	150	260	340	440	-
BioClass NG 16	ΙΓ	120	225	300	400	-
BioClass NG 25	1 1/4" F	145	235	415	515	795
BioClass NG 43	1 1/4 1	150	240	420	520	960







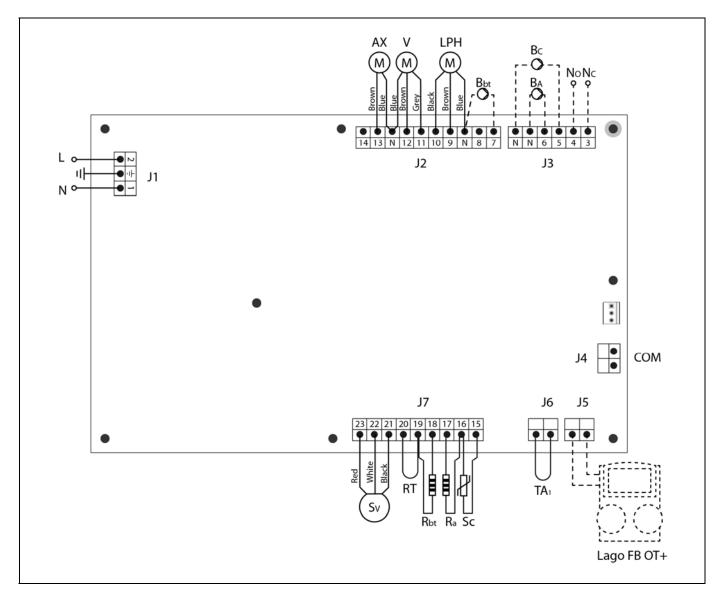
	S Hopper		L Hopper		Removable Hopper	
	Pc	Size	Pc	Size	Pc	Size
BioClass NG 10	93		162		66	
BioClass NG 16	58	300 litros	101	520 litros	42	215 litros
BioClass NG 25	37	200 111102	65	520 1111 05	27	213111103
BioClass NG 43	21		38		16	

 $\textbf{P}_{\textbf{C}}$ : Combustion period in hours at  $Q_N$ .

## **26 CONNECTIONS DIAGRAM**

#### 26.1 Boiler

#### **BioClass NG**



L: Phase.

N: Neutral.

AX: Feed auger.

V: Fan.

LPH: Heat exchanger cleaning device.

**Bbt:** BT buffer tank charging pump.

BC: Boiler pump.

**BA:** DHW tank pump or DHW valve.

NO: Multi-functional relay.

NC: Multi function relay.

**TA<sub>1</sub>:** Room thermostat.

**Sc:** Boiler temperature sensor.

Ra/Sa: DHW tank option resistance.

**Rbt/Sbt:** Resistance for BT tank Option.

RT: Remote relay.

**Sv:** Fan speed sensor.

**J1:** Power supply connector.

**J2:** Component connector.

J3: Component connector.

J4: Communication connector.

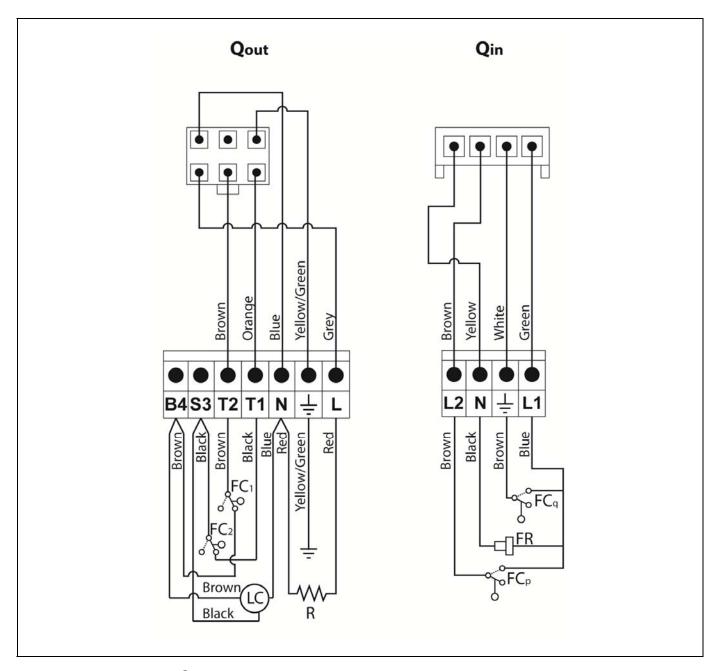
J5: LAGO FB OT+ remote control connector.

**J6**: Room thermostat connector.

J7: Sensors connector.



#### 26.2 Burner



**Qout:** Burner outputs connector.

**R:** Ignition heater.

LC: Burner ash cleaning device.

FC<sub>1</sub>: Closed switch.

FC<sub>2</sub>: Open switch.

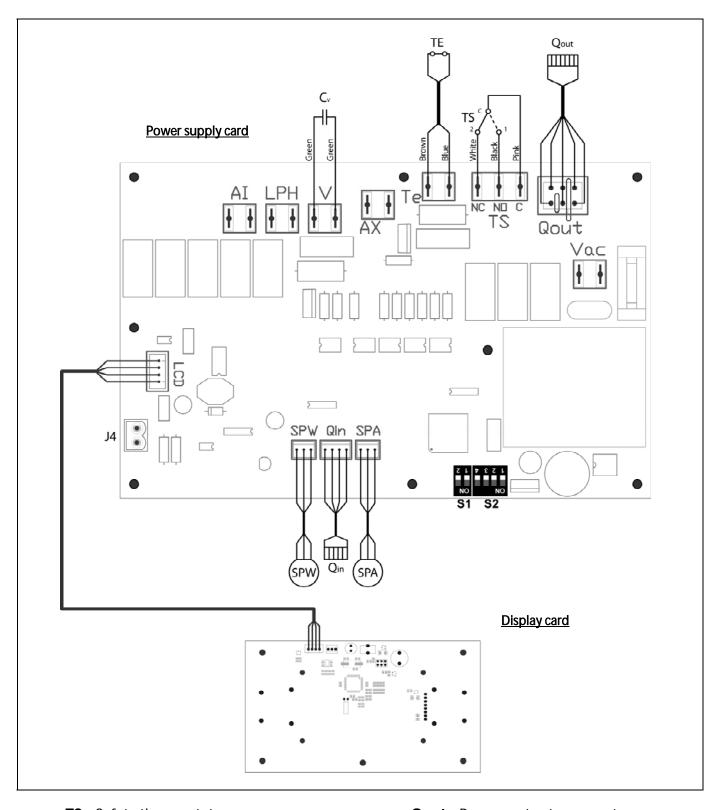
**Qin:** Burner inputs connector.

**FC<sub>q</sub>:** Burner switch.

FR: Photocell.

**FC<sub>P</sub>:** Ash cleaning device switch.

## **27 ELECTRICAL DIAGRAM**



**TS:** Safety thermostat.

**TE:** Fuel entrance safety thermostat.

Cv: Fan capacitor.

**SPW:** Water pressure sensor.

**SPA:** Air pressure sensor.

**Qout:** Burner outputs connector.

**Qin:** Burner inputs connector.

**LCD**: Display communication connector.

**J4**: Communication connector.

\$1, \$2: Boiler model DIP-switch.



# **28 TECHNICAL DATA**

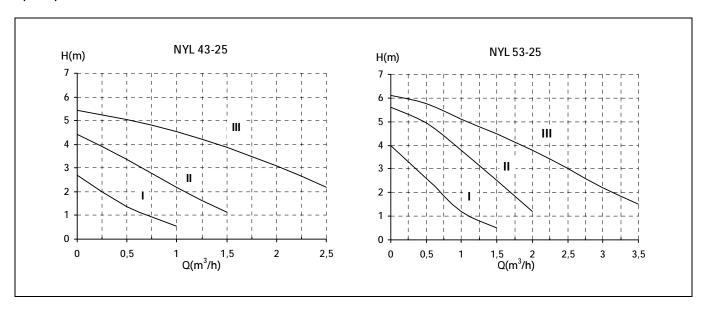
MODEL		BioClass NG 10	BioClass NG 16	BioClass NG 25	BioClass NG 43
Maximum heat output	kW	10,1	15,6	25,3	42,7
Efficiency at maximum heat output	%	93,5	93,5	95	94
Minimum heat output	kW	2,9	4,2	6,9	11,4
Efficiency at minimum heat output	%	89,5	88,5	92	94,5
CO at maximum heat output (10% O <sub>2</sub> )	mg/m³	110	120	45	25
OGC (organic gaseous substances) at maximum heat output (10% O <sub>2</sub> )	mg/m³	7	6	<5	<5
Particles content at maximum heat output (10% O2)	mg/m³	25	25	20	20
CO at minimum heat output (10% O <sub>2</sub> )	mg/m³	250	460	240	60
OGC (organic gaseous substances) at minimum heat output (10% O <sub>2</sub> )	mg/m³	15	15 20		<5
Boiler class (according to EN 303-5)	-		Cla	ss 5	
Maximum operating pressure	bar	3			
Maximum operating temperature	°C		1	10	
Water volume	1	46	55	73	104
Minimum flue draught	mbar		0,	10	
Maximum flue draught	mbar		0,	20	
Electrical supply	-		230 V~, 50	O Hz, 1.5 A	
Boiler chimney diameter	mm	125	125	150	150
Fuel	-			ood pellet. ngth 35 mm.	
Maximum water content of the fuel	%	7			
Minimum return temperature	°C	25 °C			
Water pressure drop (dT = 20 K)	mbar	30	70	140	180
Stand by power	W	7			
Weight (net)	Kg	190	211	300	368

#### 29 CIRCULATION PUMP AND PRESSURE DROP

**BioClass NG** boiler can be installed with a circulation pump supplied by Domusa. This pump can be a conventional pump or a high efficiency circulation pump.

#### 29.1 Conventional pump

In the following diagrams is shown the hydrodriving pressure produced by the **convencional pumps**. The diagrams show three curves, what correspond to the three speeds of the circulation pump.

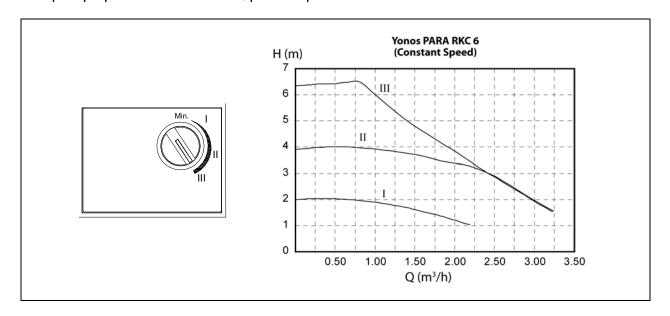


## 29.2 High efficiency circulation pump

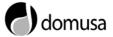
The **high efficiency circulation pump** allows savings of up to 70 % in energetic consumption in comparison to conventional pumps. The pump can be adjusted in two ways:

#### 1-Constant speed I, II, III (traditional mode):

The pump operates at a constant, pre-set speed.

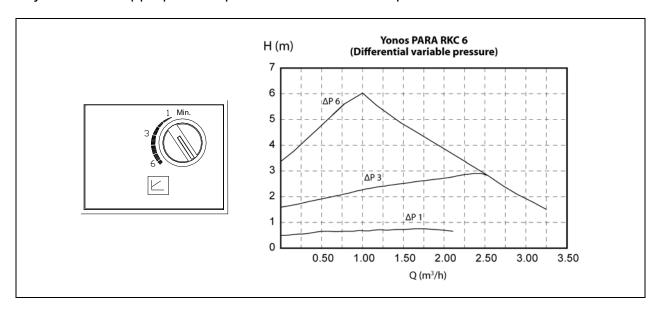


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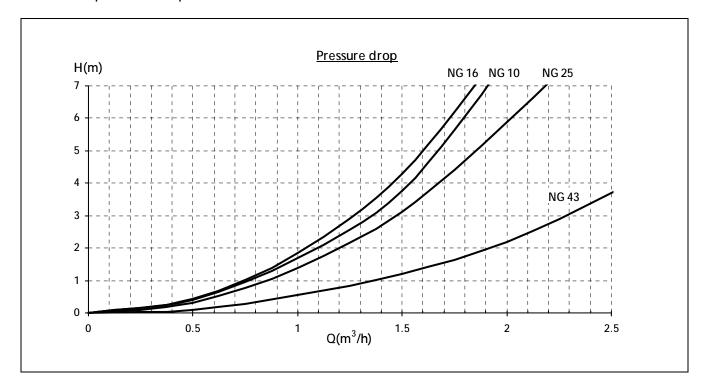


#### 2-Variable differential pressure (Δp-v):

The setpoint value of the differential pressure H increases in a straight line between ½H and H within the permitted flow margin. The differential pressure generated by the pump is adjusted to the appropriate setpoint value of differential pressure.

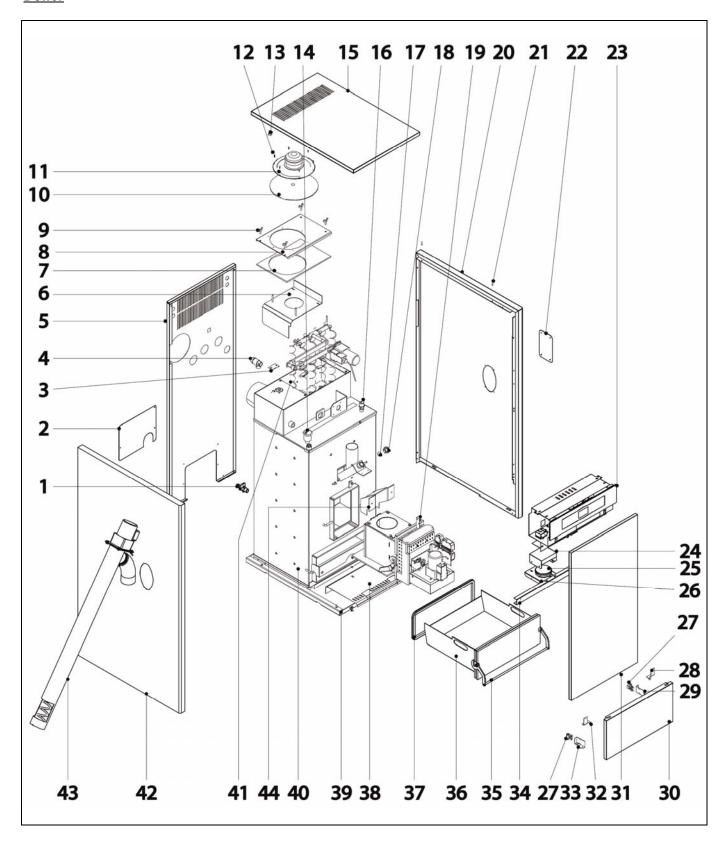


As well as the hydrodriving pressure of the pump, it is essential to consider the pressure drop of the installation to assure the correct sizing up of the hydraulic installation. The following diagram shows the pressure drop for each model of **BioClass NG** boiler.



# **30 SPARE PARTS LIST**

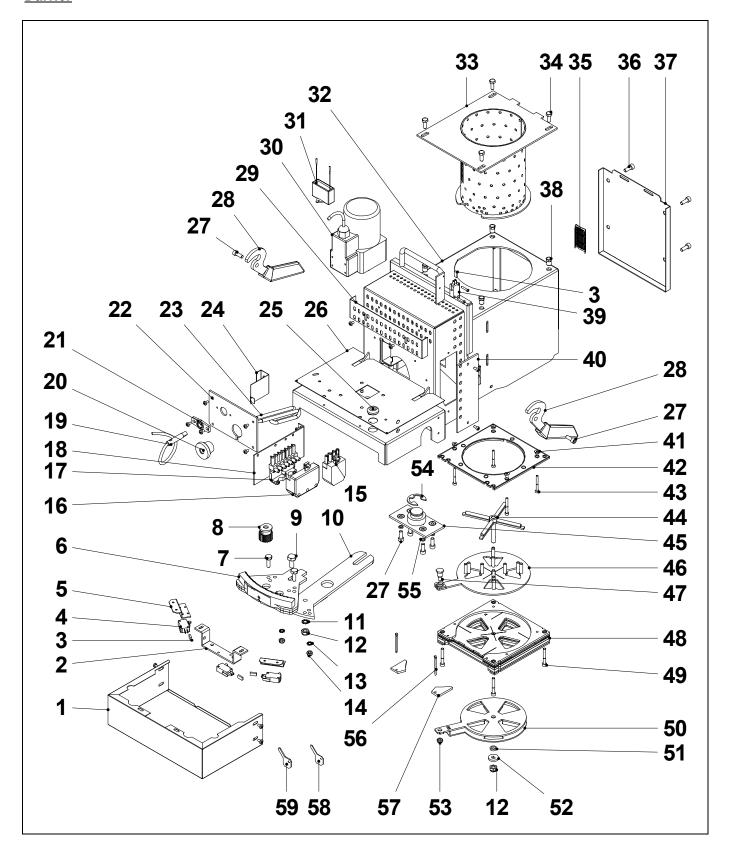
## **Boiler**





N°.	<u>. Code</u>	<u>Name</u>	<u>N°.</u>	<u>Code</u>	<u>Name</u>
1	CVAL000034	Drain valve	27	CFER000045	Silent hinged closure
2	SEPO001165	Rear cover	28	SEPO001768	Right closure fixing bracket
3	SCHA009633	Exhaust hole cover	29	SEPO001437	Right hinge
4	CVAL000017	Safety valve	30	SEPO001752	Lower door BioClass NG 10/16
5	SEPO001785	Rear panel BioClass NG 10		SEPO001797	Lower door BioClass NG 25/43
	SEPO001747	Rear panel BioClass NG 16	31	SEPO001752	Door BioClass NG 10/16
	SEPO001925	Rear panel BioClass NG 25		SEPO001924	Door BioClass NG 25/43
	SEPO001928	Rear panel BioClass NG 43	32	SEPO001767	Left closure fixing bracket
6	SCHA009512	BioClass NG 10 deflector	33	SEPO001438	Left hinge
Ū	SCHA009349	BioClass NG 16 deflector	34	SEPO001769	Stiffness
	SCHA009244	BioClass NG 25 deflector			Ash drawer handle BioClass NG
	SCHA009496	BioClass NG 43 deflector	35	SCON000253	10
7	MAIS000139	Fan cover insulation			Ash drawer handle BioClass NG
8		BioClass NG 10 fan cover		SCON000477	16
0	SCHA009511				Ash drawer handle BioClass NG
	SCHA009348	BioClass NG 16 fan cover		SCON000484	25/43
	SCHA009235	BioClass NG 25 fan cover	36	RCENBIO006	Ash drawer BioClass NG 10
_	SCHA009494	BioClass NG 43 fan cover	00	RCENBIO004	Ash drawer BioClass NG 16
9	MVAR240121	Butterfly screw		RCENBIO005	Ash drawer BioClass NG 25
10	MAIS000139	Fan insulation		RCENBIO003	Ash drawer BioClass NG 43
11	CFOV000120	Fan BioClass NG 10	37	MAIS000079	Glass braid
	CFOV000132	Fan BioClass NG 16/25	38	SEPO001755	Ash drawer chute NG
	SCON000777	Fan BioClass NG 43	39	SCHA009270	Base BioClass NG 10/16
12	CTOR000016	Fan screw	37	SCHA009058	Base BioClass NG 25
13	CFER000048	Spring		SCHA009036	Base BioClass NG 25
14	GFOV000002	Automatic air vent	40		
15	SEPO001746	Top Cover BioClass NG 10/16	40	GCHABIO010	Heat exchanger BioClass NG 10
	SEPO001794	Top Cover BioClass NG 25		GCHABIO008	Heat exchanger BioClass NG 16
	SEPO001803	Top Cover BioClass NG 43		GCHABIO009	Heat exchanger BioClass NG 25
16	CELC000252	Pressure transducer		GCHABIO011	Heat exchanger BioClass NG 43
17	COTR000010	Spy hole glass	41	GLEVBIO008	Heat exchanger camshaft
18	CFOL000002	Spy hole nut			system BioClass NG 10
19	RQUEBIO013	Burner BioClass NG 10		GLEVBIO009	Heat exchanger camshaft system BioClass NG 16
	RQUEBIO014	Burner BioClass NG 16			Heat exchanger camshaft
	RQUEBIO011	Burner BioClass NG 25		GLEVBIO010	system BioClass NG 25
	RQUEBIO012	Burner BioClass NG 43		01 51/010044	Heat exchanger camshaft
20	SEPO001742	Right side panel BioClass NG		GLEVBIO011	system BioClass NG 43
20	3EPU001742	10/16	42	SEPO001741	Left side panel BioClass NG
	SEPO001923	Right side panel BioClass NG 25		SEPO001922	Left side panel BioClass NG 25
	SEPO001927	Right side panel BioClass NG 43		SEPO001926	Left side panel BioClass NG 43
21	CTOE000012	Pivot	43	RALMBIO003	Supply Line BioClass NG 10 / 16
22	SEPO001430	Cover for oval hole	.0	RALMBIO009	Supply Line BioClass NG 25 / 43
23	SELEBIO014	Electrical board BioClass NG 10			Internal supply Line BioClass NG
	SELEBIO015	Electrical board BioClass NG 16	44	SCON000519	10 / 16
	SELEBIO016	Electrical board BioClass NG 25			
	SELEBIO017	Electrical board BioClass NG 43		SCON000529	Internal supply Line BioClass NG
24	SEPO001776	Air pressure sensor protection			25 / 43
25	CELC000331	Air pressure sensor			
26	SEPO001770	Air pressure sensor support			
		1			

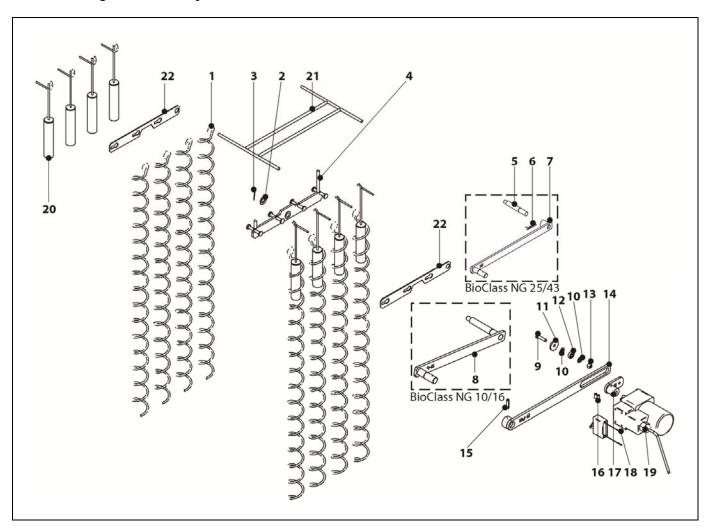
## <u>Burner</u>





NIO	Cádigo	Nama	NIO	Cádigo	Namo
1 <u>11</u>	<u>Código</u> SEPO001900	<u>Name</u> Motor support cover	38	<u>Código</u> MVAR240184	Name Blind rivet nut
2	SCHA010252	Cleaner sensor support	39	CELC000327	Burner position sensor.
3	CELC000352	Cap case	40	SCON000626	Burner body cover 10
4	CELC000332	Cleaner sensor	40	SCON000625	Burner body cover 16/25/43
5	SCHA010260	Cleaner sensor support	41	MVAR240144	M4 hexagonal nut
6	SCON000834	Upper connecting rod 10/16	42	SCHA009624	Burner plate 10/16
	SCON000817	Upper connecting rod 25/43	-	SCHA009634	Burner plate 25
7	MVAR240045	M6x20 screw		SCHA009666	Burner plate 43
8	SCON000730	Gear	43	MVAR240221	M4x35 Allen screw
9	MVAR240039	M8X20 screw	44	SCON000847	Crosshead 10/16
10	SCON000816	Lower connecting rod		SCON000841	Crosshead 25
11	MVAR240043	M8 washer		SCON000848	Crosshead 43
12	MVAR240223	M8 Self locking nut	45	SCON000815	Shaft connecting rod sub-unit
13	MVAR240223	M6 washer	46	SCON000513	Upper wheel 10/16
14	MVAR240237	M6 Self locking nut		SCON000564	Upper wheel 25
15	CQUE000303	4-pole connector cover		SCON000587	Upper wheel 43
16	CQUE000135	7-pole connector	47	CTOE000292	Wheel shaft
17	CQUE000042	7-pole connector cover	48	SCON000751	Burner cleaner sub-unit 10/16
18	SEPO001764	Connectors support		SCON000749	Burner cleaner sub-unit 25
19	CQUE000181	Photocell		SCON000754	Burner cleaner sub-unit 43
20	CFER000135	Cable duct	49	MVAR240226	M5x35 Allen screw
21	CQUE000149	Photocell support	50	SCON000833	Lower wheel 10/16
22	SEPO001763	Burner cover		SCON000832	Lower wheel 25
23	CRES000029	Electrical resistor		SCON000828	Lower wheel 43
24	SCHA009399	Photocell cover 10/16/25	51	SCHA010330	Washer
	SCHA009738	Photocell cover 43	52	SCHA010366	Mixer washer
25	CFER000188	Cable duct	53	MVAR240222	M6 Self locking nut
26	SEPO001899	Top cover	54	CFER000189	Safety washer
27	MVAR240228	M6x14 screw	55	MVAR240217	M6 washer
28	CQUE000177	Lever	56	MVAR240240	Pin
29	SEPO001765	Air regulation cover 10/16	57 50	SCHA010360	Separator 43
	SEPO001807	Air regulation cover 25/43	58 50	SCHA010525	1 mm key
30	CFOV000135	20W motor transmissión 1/180	59	SCHA010512	2 mm key Whole Cleaning system 10, 16
31	CFOV000141	YN 70 capacitor	60	RBIO000000	Whole Cleaning system 10-16 (12, 41, 42, 43, 44, 46, 47, 48, 49,
32	SCON000824	Burner body 10	00	KDIO00000	50, 51, 52, 53)
	SCON000825	Burner body 16			Whole Cleaning system 25
	SCON000814	Burner body 25		RBIO000001	(12, 41, 42, 43, 44, 46, 47, 48, 49,
22	SCON000818	Burner body 43 Combustion chamber sub-unit			50, 51, 52, 53)
33	SCON000495	Combustion chamber sub-unit 25			Whole Cleaning system 43
	SCON000558 SCON000583	Combustion chamber sub-unit 43		RBIO000002	(12, 14, 41, 42, 43, 44, 46, 47, 48,
34	MVAR240177	M6x16 screw			49, 50, 51, 52, 53, 56, 57)
3 <del>5</del>	SCHA009665	Photocell grid 10/16			
33	SCHA009673	Photocell grid 25			
	SCHA009731	Photocell grid 43			
36	MVAR240228	M6x14 Allen screw			
37	SCON000621	Rear burner cover 10/16			
	SCON000622	Rear burner cover. 25			
	SCON000623	Rear burner cover. 43			

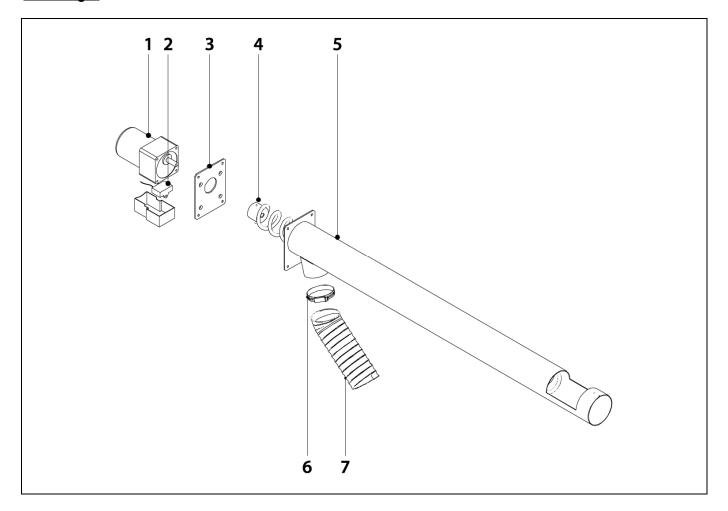
# Heat exchanger camshaft system



<u>Nº.</u>	<u>Code</u>	<u>Name</u>	<u>Nº.</u>	<u>Code</u>	<u>Name</u>
1	CTOE000241	Deflector coil BioClass NG 10/16	15	MVAR240209	Elastic pin
	CTOE000242	Deflector coil BioClass NG 25/43	16	MVAR240172	Allen stud
2	MVAR240088	Flat washer	17	SCON000307	Transmission crank sub-unit
3	MVAR240168	Blade pin	18	CFOV000140	YN 60 capacitor
4	SCON000619	Cleaning plate sub-unit 10	10	CFO V000 140	BioClass NG 10/16/25
	SCON000620	Cleaning plate sub-unit 16		CFOV000141	YN 70 capacitor
	SCON000302	Cleaning plate sub-unit 25		010000141	BioClass NG 43
	SCON000331	Cleaning plate sub-unit 43	19	CFOV000134	10 W motor transmission 1/180
5	CTOE000289	Inner shaft BioClass NG 25			BioClass NG 10/16/25
	CTOE000270	Inner shaft BioClass NG 43		CFOV000141	YN 70 capacitor
6	MVAR240189	Pin BioClass NG 25	20	CCONODO7F0	BioClass NG 43
7	SCON000303	Inner plate sub-unit 25	20	SCON000758	Deflector tube sub-unit 16
	SCON000332	Inner plate sub-unit 43		SCON000756	Deflector tube sub-unit 25/43
8	SCON000304	Inner plate sub-unit 10	21	SCON000757	Deflector tube support 16
	SCON000463	Inner plate sub-unit 16		SCON000752	Deflector tube support 25
9	MVAR240067	Hex head bolt		SCON000765	Deflector tube support 43
10	MVAR240103	Flat washer	22	SCHA011027	Plate fastener 10
11	CTOE000172	Cam system washer		SCHA11031	Plate fastener 16
12	CFER000129	Bearing		SCHA011038	Plate fastener 25
13	MVAR240188	Self-locking hex nut		SCHA010996	Plate fastener 43
14	SCON000305	Outer plate sub-unit 10/16			
	SCON000306	Outer plate sub-unit 25/43			

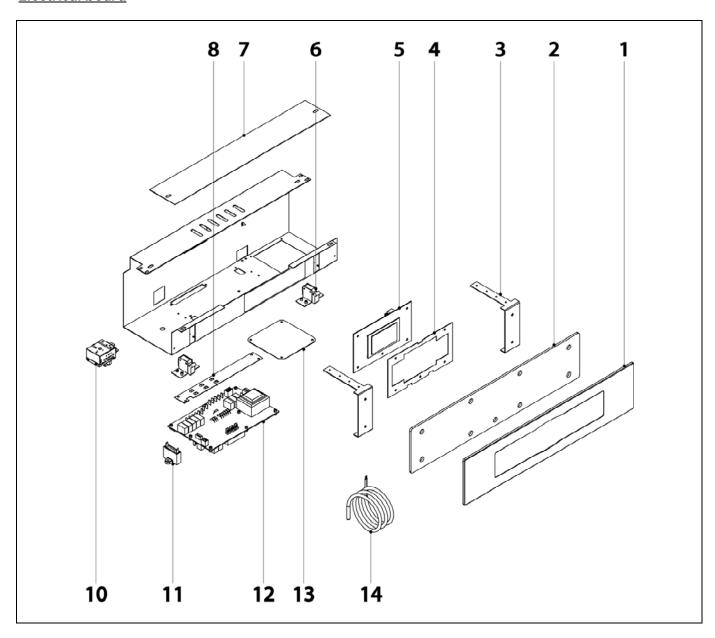


# Feed auger

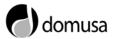


<u>N°.</u>	<u>Code</u>	<u>Name</u>
1	CFOV000136	25W motor transmission 1/180
2	CFOV000142	YN 80 capacitor
3	SEPO001637	Fixing plate
4	SCON000578	Feed Screw 10/16
	SCON000579	Feed Screw 25/43
5	SEPO001611	Feed tube 10/16
	SEPO001612	Feed tube 25/43
6	CFER000019	Clamp
7	CFER000175	Polyurethane flex hose

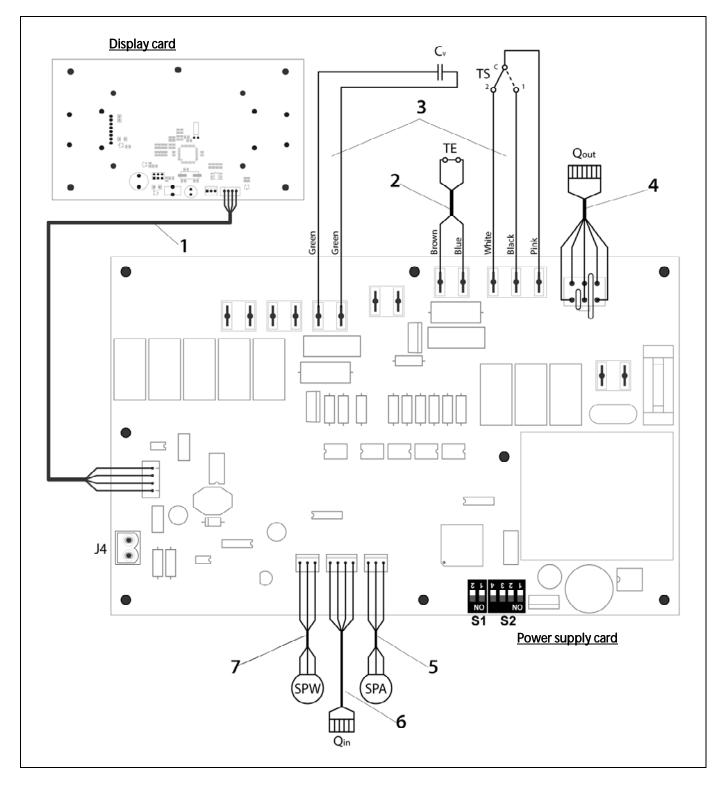
# **Electrical board**



<u>N°</u>	. Code	<u>Name</u>	<u>N°</u>	. Code	<u>Name</u>
1	CELC000294	Electrical board NG 10-16	10	CELC000022	Safety Thermostat 110 °C
	CELC000328	Electrical board NG 25-43	11	CFOV000121	Fan motor capacitor Bioclass NG
2	COTR000063	Main board glass BioClass NG		CFOV000133	Fan motor capacitor BioClass NG 16-25
3 4	SEPO001325 SCHA009564	Panel fastening Display fixing		CFOV000151	Fan motor capacitor BioClass NG 43
5 6	REBI336XXX CFER000059	Display card Bioclass NG Automatic closure	<b>12</b> REBI335XXX Sup <b>13</b> SEPO001740 Kit a	Supply electronic card Bioclass Kit aspiration cover	
7 8	SEPO001304 SCHA009150	Drawer cover Ground plate		CELC000234	Boiler sensor
9	SEPO001739 SEPO001786	Drawer Bioclass NG 10-16 Drawer Bioclass NG 25-43			



# <u>Wiring</u>

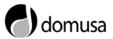


<u>Nº.</u>	Code	<u>Name</u>
1	CELC000343	Communication cable
2	CELC000347	Thermostat cable
3	CMAZ000123	Wiring harness
4	CELC000344	Burner output cable
5	CELC000349	Water pressure sensor cable
6	CELC000348	Burner input cable
7	CELC000345	Air pressure sensor cable

# **31 ALARM CODES**

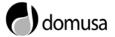
**BioClass NG** boiler is equipped with an electronic controller that performs continuous self-testing to detect any boiler malfunctioning. When it detects a functioning error, this is indicated by an alarm code on the display. The table below shows the list of the alarm codes:

CODE	ALARM	DESCRIPTION
E-01	Boiler temperature sensor open circuit, $\mathbf{S}_{\mathbf{c}}$ .	The boiler sensor is damaged or disconnected.
E-02	Boiler temperature sensor short-circuited, $\mathbf{S}_{\mathbf{c}}$ .	Contact your nearest official technical assistance service to have it replaced.
E-03	DHW temperature sensor open circuit, $\mathbf{S_a}$ .	The DHW sensor is damaged or disconnected.
E-04	DHW temperature sensor short-circuited, $\mathbf{S_a}$ .	Contact your nearest official technical assistance service to have it replaced.
E-05	Overheating in fuel entrance tube, <b>Te</b> .	The security thermostat of fuel entrance tube has exceeded the safety temperature of 80 °C. The boiler will lock out. To unlock the boiler wait the temperature drops, press the button on the safety thermostat and restore by pressing RESET button.  If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-06	Ignition failure.	Check the fuel content in the hopper or calibrate the feed auger. If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-07	Burner ash cleaning system start step error.	These alarms occur when a bad running of the burner ash
E-08	Burner ash cleaning system final step error.	cleaning system is detected. If this alarm occurs repeatedly contact the nearest official
E-09	Burner ash cleaning system switch error, <b>FCp</b> .	technical assistance service.
E-10	Boiler water overheating.	The water in the boiler has exceeded the safety temperature of 100 °C. The boiler will lock out. The boiler will be unlocked automatically when the boiler temperature drops below 90 °C.  If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-11	Safety thermostat, <b>Ts</b> .	The water in the boiler has exceeded the safety temperature of 110 °C. The boiler will cut out To unlock it, wait until the boiler drops below 100 °C and press the button on the safety thermostat.  If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-12	Burner switch, <b>FCq</b> .	Check if the burner is correctly fitted to the boiler. If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-13	Insufficient air depression.	Check the correct running and connection of the air pressure
E-14	Air depression fall down.	sensor and that the burner and ashtray are correctly fitted to the boiler.
E-15	Insufficient air depression during ignition pre-purge step.	If this alarm occurs repeatedly contact the nearest official technical assistance service.
E-18	Water pressure sensor fault.	The water pressure sensor is damaged or disconnected. Contact your nearest official technical assistance service to have it replaced.



CODE	ALARM	DESCRIPTION	
E-19	Low water pressure.	The pressure of water in the installation drops below the minimum pressure set at P.19 parameter of the "Technical Menu" (by default 0,5 bar). The boiler will lock out. To unlock it, fill the installation again up to 1 - 1.5 bar.  This alarm occurs when the water is drained from the installation, due to either leakage or maintenance operations.  If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-20	Safety valve fault.	When the installation pressure exceeds 3.5 bar, this alarm is displayed on the screen. The safety valve is damage or it doesn't work properly. The boiler will lock out.  The boiler will be unlocked, when the pressure drops below 2.5 bar again. Drain the installation up to 1 - 1.5 bar.  Contact your nearest official technical assistance service to have it replaced.	
E-21	Air pressure sensor fault.	The air pressure sensor is damaged or disconnected. Contact your nearest official technical assistance service to have it replaced.	
E-22	Excessive air depression in the combustion chamber.	The air depression measured in the combustion chamber exceeds the limits of the air pressure sensor. The burner will be locked until the depression is correct again. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-23	Excessive air overpressure in the combustion chamber.	The air overpressure measured in the combustion chamber exceeds the limits of the air pressure sensor. The burner will be locked until the depression is correct again. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-25	Wrong calibration data.	The calibration data is wrong or it is set at OFF value. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-26	Communication error with <b>Aspiration NG Kit</b> .	Communication failure between boiler and Aspiration NG kit. The kit will lock out. When the communication is restored Aspiration NG kit will be unlocked. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-27	Aspiration NG Kit blockage.	If the level sensor continues to detect no fuel after 8 consecutive cycles, Aspiration NG kit will lock out. To unlock it press RESET button. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-28	Overpressure of water.	When the boiler water pressure exceeds 2.5 bar, this alarm is displayed on the screen to warn of an excess of pressure in the installation.  To restore the normal functioning of the boiler it is recommended to drain the installation again up to 1 - 1.5 bar If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-29	Fuel level sensor error.	Fuel level sensor is damaged or disconnected. Contact your nearest official technical assistance service to have it replaced.	
E-30	Underfloor temperature sensor open circuit, <b>Sr1</b> .	Underfloor temperature sensor is damaged or disconnected. Contact your nearest official technical assistance service to	
E-31	Underfloor temperature sensor short-circuited, <b>Sr1</b> .	have it replaced.	

CODE	ALARM	DESCRIPTION	
E-32	Underfloor temperature sensor open circuit, <b>Sr2</b> .	Underfloor temperature sensor is damaged or disconnected.	
E-33	Underfloor temperature sensor short-circuited, <b>Sr2</b> .	Contact your nearest official technical assistance service to have it replaced.	
E-34	Outdoor temperature sensor open circuit, Sext.	Outdoor temperature sensor is damaged or disconnected. Contact your nearest official technical assistance service to	
E-35	Outdoor temperature sensor short-circuited, <b>Sext</b> .	have it replaced.	
E-36	DIP-switch wrongly changed.	DIP-switch selector of the boiler is changed when the boiler is connected to the main supply. The boiler will be locked out until unplug and plug the boiler again.	
E-37	Communication error with <b>BIO Hydraulic Kit</b> .	Communication failure between boiler and the <b>BIO Hydraulic Kit</b> .  If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-38	Lasting insufficient air depression during ignition pre-purge step.	Check the air pressure sensor and that the burner and ashtray are correctly fitted to the boiler. If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-39	Insufficient fan speed.	Fan malfunction.	
E-40	Fan speed fall down.	If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-41	Lasting fan speed fall down.	technical assistance service.	
E-42	Communication error with <b>BIO Hydraulic Kit</b> .	Communication failure between boiler and the <b>BIO Hydraulic Kit</b> .  If this alarm occurs repeatedly contact the nearest official technical assistance service.	
E-43	Ashtray full.	Warning that the ashtray is full. The boiler will continue operate normally. To restore warning, the ashtray must be emptied and it is necessary to set the "Emptying ashes" parameter to 0 of the "User menu" (See "Ashtray status").	
E-44	Boiler Maintenance.	Notice for maintenance of the boiler. Contact your nearest official technical assistance service to perform periodic maintenance of the boiler.	
E-45	BT tank temperature sensor open circuit, <b>Sbt</b> .	BT tank temperature sensor is damaged or disconnected.	
E-46	BT tank temperature sensor short-circuited, <b>Sbt</b> .	Contact your nearest official technical assistance service to have it replaced.	



#### **32 GUARANTEE CONDITIONS**

**DOMUSA**'s commercial guarantee covers the standard functioning of the products manufactured by **DOMUSA** Calefacción S.Coop., in accordance with the following conditions and time periods:

- 1. This **commercial guarantee** is valid for the following periods, as from the **commissioning date**:
  - **2 Years** for electric and hydraulic elements: pumps, valves, etc.
  - **5 Years** for heat exchangers.

During the 2-year period following the commissioning date, Domusa will carry out any repairs of original flaws or defects totally free of charge.

After these 2 years have elapsed and until the end of the guarantee period, labour costs and callout charges will be payable by the user.

- 2. The annual overhaul is not included in the terms of this guarantee.
- 3. The **commissioning** and **annual overhaul** are to be carried out by personnel authorised by Domusa.
- 4. The **commercial guarantee** will be null and void in the following cases:
  - If the **annual overhaul** by personnel authorised by Domusa has not been carried out.
  - If the boiler has not been installed in accordance with the applicable laws and regulations for this type of appliance.
  - If the boiler has not been commissioned immediately after its installation, by personnel authorised by Domusa.

Failures due to misuse or incorrect installation, use of non-suitable power or fuel, supply with water with physical or chemical properties causing incrustation or corrosion, incorrect handling of the appliance and, in general, for any reason beyond Domusa's control, are excluded from this guarantee.

This guarantee does not affect the consumer's rights as stipulated by law.

# **BioClass NG NOTES:**



NOTES:	



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CDOC000927

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DOMUSA reserves the right to make modifications of any kind to its product characteristics without prior notice.